

Spindle axes ELGA-BS

FESTO



Electromechanical drives

Selection aid

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Overview of toothed belt and spindle axes

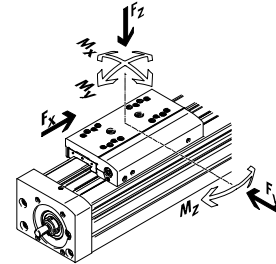
Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s²
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mounting

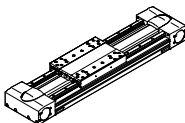
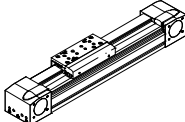
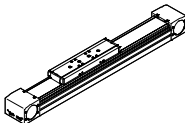
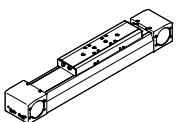
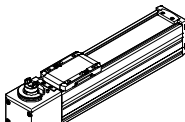
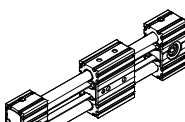
Spindle axes

- Speeds of up to 2 m/s
- Acceleration of up to 20 m/s²
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm

Coordinate system



Toothed belt axes

Type	F _x [N]	v [m/s]	M _x [Nm]	M _y [Nm]	M _z [Nm]	Key features
Heavy-duty recirculating ball bearing guide						
EGC-HD-TB						
	450	3	140	275	275	• Flat drive unit with rigid, closed profile • Precision DUO guide rail with high load capacity • Ideal as a basic axis for linear gantries and cantilever axes
	1000	5	300	500	500	
	1800	5	900	1450	1450	
Recirculating ball bearing guide						
EGC-TB-KF						
	50	3	3.5	10	10	• Rigid, closed profile • Precision guide rail with high load capacity • Small drive pinions reduce required driving torque • Space-saving position sensing
	100	5	16	132	132	
	350	5	36	228	228	
	800	5	144	680	680	
	2500	5	529	1820	1820	
ELGA-TB-KF						
	350	5	16	132	132	• Internal guide and toothed belt • Precision guide rail with high load capacity • Guide and toothed belt protected by cover strip • High feed forces
	800	5	36	228	228	
	1300	5	104	680	680	
	2000	5	167	1150	1150	
ELGA-TB-KF-F1						
	260	5	16	132	132	• Suitable for use in the food zone • “Clean Look”: smooth, easy to clean surfaces • Internal guide and toothed belt • Precision guide rail with high load capacity • Guide and toothed belt protected by cover strip
	600	5	36	228	228	
	1000	5	104	680	680	
ELGC-TB-KF						
	75	1.2	5.5	4.7	4.7	• Internal guide and toothed belt • Precision guide rail with high load capacity • Guide and toothed belt protected by cover strip
	120	1.5	29.1	31.8	31.8	
	250	1.5	59.8	56.2	56.2	
ELGR-TB						
	50	3	2.5	20	20	• Cost-optimised rod guide • Ready-to-install unit • Ball bearings with high load capacity for dynamic operation
	100	3	5	40	40	
	350	3	15	124	124	

Electromechanical drives

Selection aid

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Overview of toothed belt and spindle axes

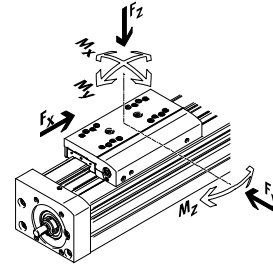
Toothed belt axes

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- Acceleration of up to 50 m/s²
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mounting

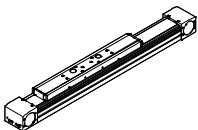
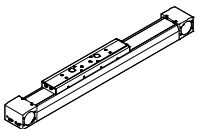
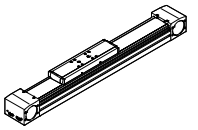
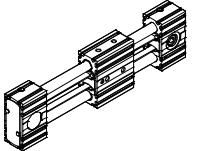
Spindle axes

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- Strokes of up to 3000 mm

Coordinate system



Toothed belt axes

Type	F_x [N]	v [m/s]	M_x [Nm]	M_y [Nm]	M_z [Nm]	Key features
Roller bearing guide						
ELGA-TB-RF						
	350	10	11	40	40	• Heavy-duty roller bearing guide • Guide and toothed belt protected by cover strip • Speeds of up to 10 m/s • Lower weight than axes with guide rails
	800	10	30	180	180	
	1300	10	100	640	640	
ELGA-TB-RF-F1						
	260	10	8.8	32	32	• Suitable for use in the food zone • “Clean Look”: smooth, easy to clean surfaces • Heavy-duty roller bearing guide • Guide and toothed belt protected by cover strip • Lower weight than axes with guide rails
	600	10	24	144	144	
	1000	10	80	512	512	
Plain-bearing guide						
ELGA-TB-G						
	350	5	5	30	10	• Guide and toothed belt protected by cover strip • For simple handling tasks • As a drive component for external guides • Insensitive to harsh operating conditions
	800	5	10	60	20	
	1300	5	120	120	40	
ELGR-TB-GF						
	50	1	1	10	10	• Cost-optimised rod guide • Ready-to-install unit • Heavy-duty plain bearings for use in harsh operating conditions
	100	1	2.5	20	20	
	350	1	1	40	40	

Electromechanical drives

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Overview of toothed belt and spindle axes

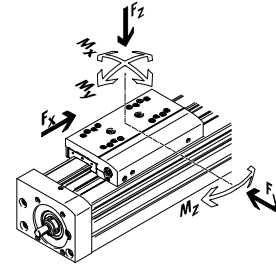
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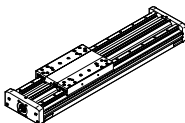
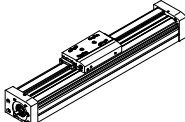
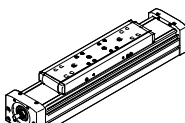
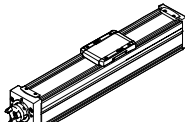
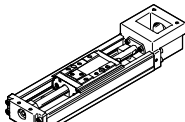
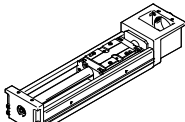
Spindle axes

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EGC-HD-BS						
	400	0.5	140	275	275	• Flat drive unit with rigid, closed profile • Precision DUO guide rail with high load capacity • Ideal as a basic axis for linear gantries and cantilever axes
	650	1.0	300	500	500	
	1500	1.5	900	1450	1450	
Recirculating ball bearing guide						
EGC-BS-KF						
	400	0.5	16	132	132	• Rigid, closed profile • Precision guide rail with high load capacity • For the highest requirements in terms of feed force and accuracy • Space-saving position sensing
	650	1.0	36	228	228	
	1500	1.5	144	680	680	
	3000	2.0	529	1820	1820	
ELGA-BS-KF						
	650	0.5	16	132	132	• Internal guide and ball screw • Precision guide rail with high load capacity • For the highest requirements in terms of feed force and accuracy • Guide and ball screw protected by cover strip • Space-saving position sensing
	1600	1.0	36	228	228	
	3400	1.5	104	680	680	
	6400	2.0	167	1150	1150	
ELGC-BS-KF						
	40	0.6	1.3	1.1	1.1	• Internal guide and ball screw • Guide and ball screw protected by cover strip • Space-saving position sensing
	100	0.6	5.5	4.7	4.7	
	200	0.8	29.1	31.8	31.8	
	350	1.0	59.8	56.2	56.2	
EGSK						
	57	0.33	13	3.7	3.7	• Spindle axes with maximum precision, compactness and rigidity • Recirculating ball bearing guide and ball screw without caged ball bearings • Standard designs in stock
	133	1.10	28.7	9.2	9.2	
	184	0.83	60	20.4	20.4	
	239	1.10	79.5	26	26	
	392	1.48	231	77.3	77.3	
EGSP						
	112	0.6	36.3	12.5	12.5	• Spindle axes with maximum precision, compactness and rigidity • Recirculating ball bearing guide with caged ball bearings • Ball screw sizes 33, 46 with caged ball bearings
	212	0.6	81.5	31.6	31.6	
	466	2.0	90.3	32.1	32.1	
	460	2.0	258	94	94	

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Key features

At a glance



- Stainless steel cover band with magnetic seal provides basic protection for guide and spindle. This also minimises particulate emissions for use in clean environments
- Internal, precision recirculating ball bearing guide with high load capacity for high torque loads
- Easy maintenance thanks to easily accessible lubrication connections

Displacement encoder (optional)



- 1** Displacement encoder (optional)
The position of the slide can be sensed directly when using the incremental displacement encoder. This means that all elasticities of the drive train can be detected and can be corrected by the motor controller (→ page 13)

Sealing air connections

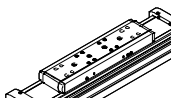


- 1** Sealing air connections
- Application of vacuum prevents abraded particles from being released into the environment
 - Application of gauge pressure prevents dirt from getting into the axis

Characteristic values of the axes

The specifications shown in the table are maximum values.

The precise values for each of the variants can be found in the relevant technical data section.

Version	Size	Working stroke	Speed	Repetition accuracy	Max. Feed force	Guide characteristics				
						Forces and torques				
						Fy	Fz	Mx	My	Mz
						[N]	[N]	[Nm]	[Nm]	[Nm]
Recirculating ball bearing guide										
	70	50 ... 900	0.5	±0.02	650	1500	1850	16	132	132
	80	50 ... 1940	1.0	±0.02	1600	2500	3050	36	228	228
	120	50 ... 2460	1.5	±0.02	3400	5500	6890	104	680	680
	150	50 ... 3000	2.0	±0.02	6400	5500	11000	167	1150	1150

Note
Engineering software
PositioningDrives
www.festo.com

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Key features

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Complete system comprising spindle axis, motor, motor controller and motor mounting kit



Motor

→ page 32



- 1 Servo motor EMME-AS, EMMS-AS
- 2 Stepper motor EMMS-ST



Note

A range of specially adapted complete solutions is available for the spindle axis ELGA and the motors.

Motor controller

Technical data → Internet: motor controller



- 1 Servo motor controller CMMP-AS
- 2 Stepper motor controller CMMS-ST

Motor attachment set

Axial kit

→ page 32

Parallel kit

→ page 36



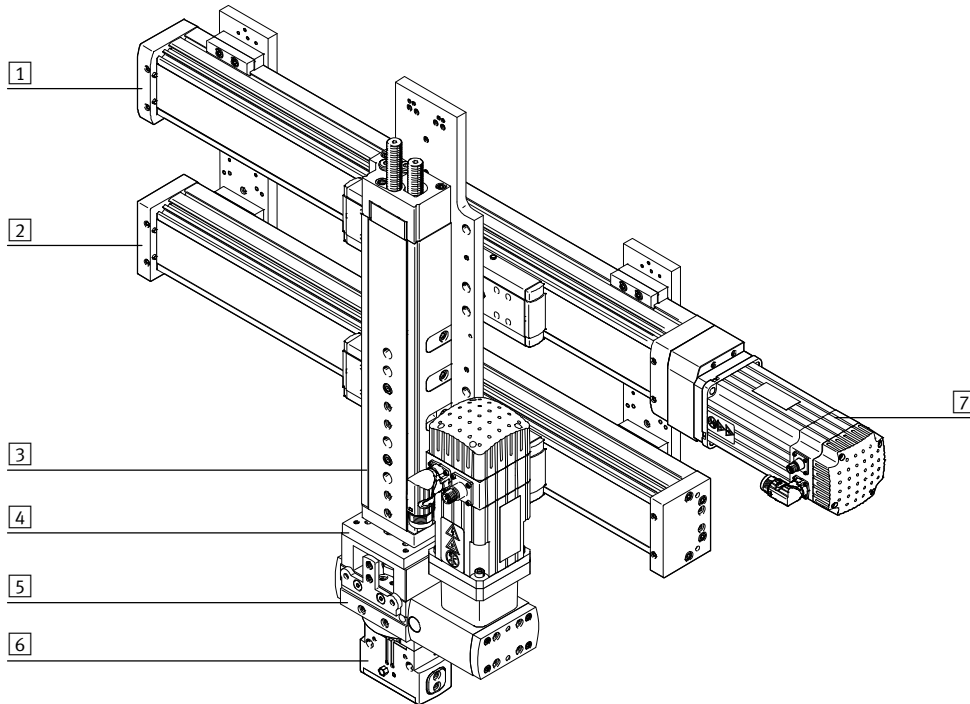
There are complete kits for both parallel and axial motor mounting.

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Key features

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System product for handling and assembly technology



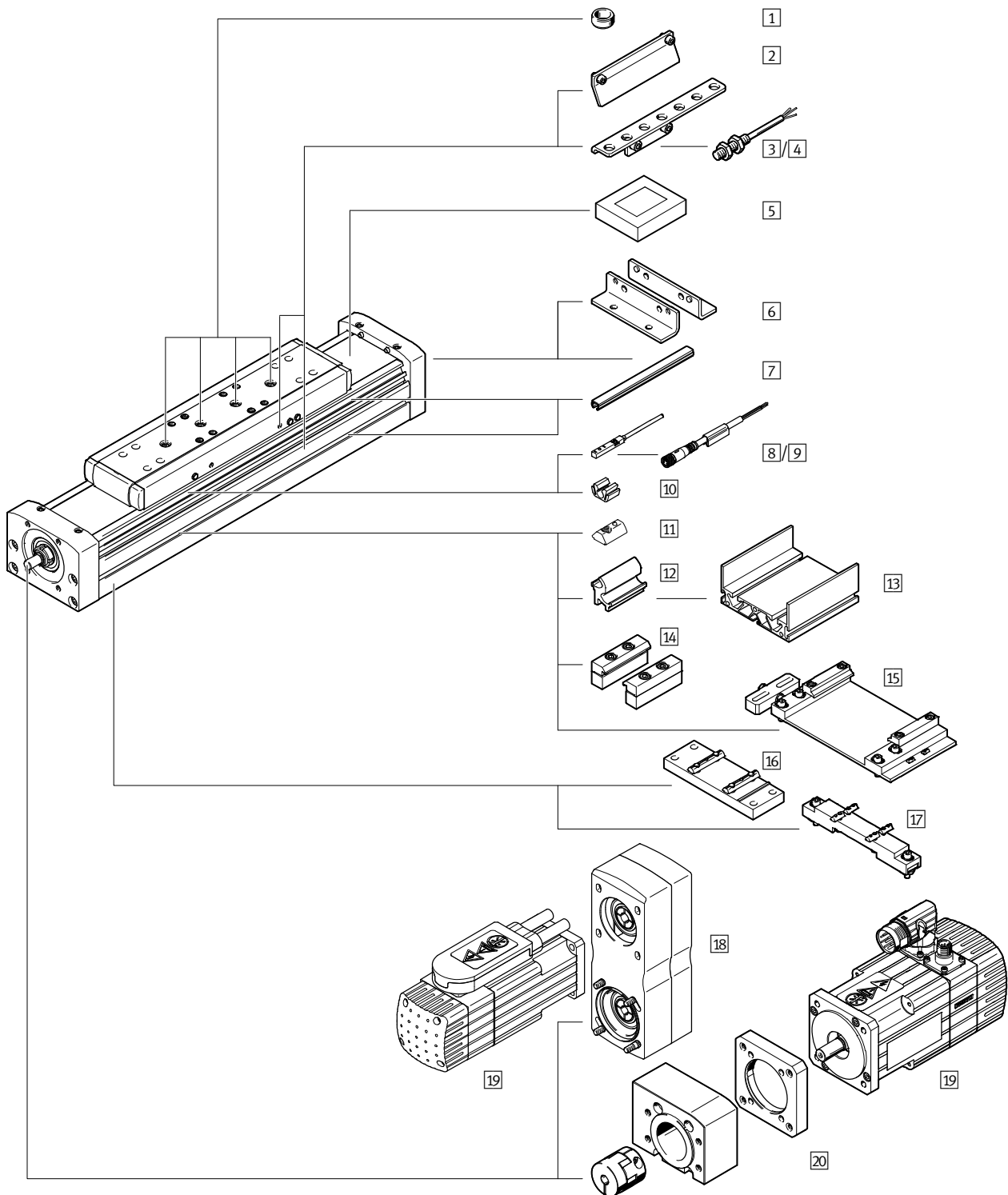
System components and accessories

		Description	→ Internet
1	Axes	Wide range of combinations possible within handling and assembly technology	axis
2	Guide axes	For supporting force and torque capacity in multi-axis applications	guide axis
3	Drives	Wide range of combinations possible within handling and assembly technology	drive
4	Adapters	For drive/drive and drive/gripper connections	gripper
5	Semi-rotary drives	Wide range of variations possible within handling and assembly technology	semi-rotary drive
6	Grippers	Wide range of variations possible within handling and assembly technology	gripper
7	Motors	Servo and stepper motors, with or without gear unit	motor

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Peripherals overview

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Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Peripherals overview

Accessories			
	Type/order code	Description	→ Page/Internet
1	Centring pin/sleeve ZBS, ZBH	- For centring loads and attachments on the slide – Included in the scope of delivery: For size 70: 2x ZBS-5 For size 80, 120, 150: 2x ZBH-9	45
2	Switch lug SF-EGC	For sensing the slide position	43
3	Sensor bracket HWS-EGC	For mounting the inductive proximity sensors (round design) on the axis	44
4	Proximity sensor, M8 SIEN-M8	Inductive proximity sensor, round design	47
5	Clamping component EADT	Tool for retensioning the cover strip	45
6	Foot mounting HPE	- For mounting the axis on the end cap • With higher forces and torques, the axis should be mounted using the profile	38
7	Slot cover ABP	For protecting against contamination	45
8	Proximity sensor, T-slot SIES-8M	Inductive proximity sensor, for T-slot	46
9	Connecting cable NEBU, SIM	For proximity sensor	47
10	Clip SMBK	For mounting the proximity sensor cable in the slot	45
11	Slot nut NST	For mounting attachments	45
12	Adapter kit DHAM	For mounting the support profile on the axis	46
13	Support profile HMIA	For mounting and guiding an energy chain	46
14	Profile mounting MUE	For mounting the axis on the side of the profile	39
15	Adjusting kit EADC-E16	Used to mount the axis on a vertical surface. Following mounting, the axis can be aligned horizontally	42
16	Central support EAHF-L5	For mounting the axis from underneath on the profile	40
17	Adjusting kit EADC-E15	It is height-adjustable. Can be used to compensate any unevenness in the bearing surface	41
18	Parallel kit EAMM-U	For parallel motor mounting (comprising: housing, clamping sleeve, toothed belt pulley, toothed belt)	36
19	Motor EMME, EMMS	Motors specially matched to the axis, with or without gear unit, with or without brake	32
20	Axial kit EAMM-A	For axial motor mounting (consisting of: coupling, coupling housing and motor flange)	32

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Type codes

		ELGA	-	BS	-	KF	-	80	-	500	-	10	-	20P	-	ML
Type																
ELGA	Spindle axis															
Drive system																
BS	Ball screw															
Guidance																
KF	Recirculating ball bearing guide															
Size																
Stroke [mm]																
Stroke reserve																
Spindle pitch																
Motor attachment position																
ML	Left-hand end															
MR	Right-hand end															

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide



Type codes



Displacement encoder, incremental	
–	None
M1	Resolution: 2.5 µm
M2	Resolution: 10 µm

–	None
M1	Resolution: 2.5 µm
M2	Resolution: 10 µm

Displacement encoder attachment position	
–	None
B	Rear
F	Front

–	None
B	Rear
F	Front

Operating instructions	
–	With operating instructions
DN	Without operating instructions

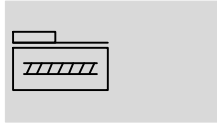
–	With operating instructions
DN	Without operating instructions

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Technical data

Function



-  - Size
70 ... 150
-  - Stroke length
50 ... 3000 mm
-  - www.festo.com



General technical data						
Size		70	80		120	150
Spindle pitch		10	10	20	10	25
Design		Electromechanical axis with ball screw				
Guidance		Recirculating ball bearing guide				
Mounting position		Any				
Working stroke	[mm]	50 ... 900	50 ... 1940		50 ... 2460	50 ... 3000
Max. feed force $F_x^{1)}$	[N]	650	1600		3400	6400
No-load torque	[Nm]	0.17	0.3	0.35	1.0	2.2
At min. travel speed	[m/s]	0.05	0.1		0.2	0.2
No-load torque	[Nm]	0.45	0.75	0.75	2.25	6.5
At max. travel speed	[m/s]	0.5	0.5	1	0.6	2
Max. radial force ²⁾	[N]	220	250		500	4000
Max. speed	[m/s]	0.5	0.5		0.6	2
Max. rotational speed ³⁾	[rpm]	3000	3000		3600	3000
Max. acceleration	[m/s ²]	15				
Repetition accuracy	[mm]	±0.02				

1) Maximum feed force affects service life (→ page 16)

2) At the drive shaft

3) Rotational speed and speed are stroke-dependent

Operating and environmental conditions		
Ambient temperature	[°C]	-10 ... +60
Degree of protection		IP40
Duty cycle	[%]	100

Weight [g]				
Size	70	80	120	150
Basic weight with 0 mm stroke ¹⁾	2160	3800	10500	25100
Additional weight per 10 mm stroke	33	46	99	210
Moving load	804	1370	4459	10514

1) Incl. slide

Spindle					
Size	70	80	120	150	
Diameter	[mm]	12	15	25	40
Pitch	[mm/rev.]	10	10	20	40

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Technical data

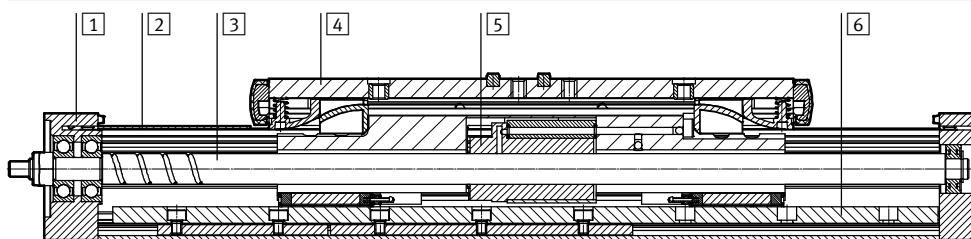
Mass moment of inertia							
Size		70	80		120		150
Spindle pitch		10	10	20	10	25	40
J_0	[kg mm ²]	3.8	9.7	9.7	103.8	103.8	863
J_H per metre stroke	[kg mm ² /m]	14.2	34.6	34.6	275.6	275.6	1803.1
J_L per kg payload	[kg mm ² /kg]	2.53	2.53	10.13	2.53	15.83	40.53

The mass moment of inertia J_{rot} of the rotating parts of the axis is calculated as follows:

$$J_{rot} = J_0 + J_H \times \text{working stroke [m]}$$

Materials

Sectional view



Axis		
1	Drive cover	Anodised wrought aluminium alloy
2	Cover band	Stainless steel band, non-corroding
3	Spindle	Steel
4	Slides	Anodised wrought aluminium alloy
5	Spindle nut	Steel
6	Profile with integrated guide	Anodised wrought aluminium alloy
Note on materials		RoHS-compliant
		Contains paint-wetting impairment substances

Technical data – Displacement encoder			
Type		ELGA-...-M1	ELGA-...-M2
Resolution	[μm]	2.5	10
Max. travel speed with displacement encoder	[m/s]	4	4
Encoder signal		5 V TTL; A/A, B/B; reference signal (N/N) cyclically every 5 mm (zero pulse)	
Signal output		Line Driver, push-pull, proof against continuous short circuits	
Electrical connection		8-pin plug connector, round design, M12	
Cable length	[mm]	160	

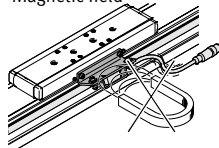
Operating and environmental conditions – Displacement encoder		
Ambient temperature	[°C]	-10 ... +70
Degree of protection		IP64
CE marking (see declaration of conformity)		In accordance with EU EMC Directive ¹⁾

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → Certificates.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

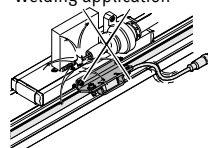
Instructions for use

The spindle axis with displacement encoder is not designed for the following sample applications:

- Magnetic field



- Welding application



Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

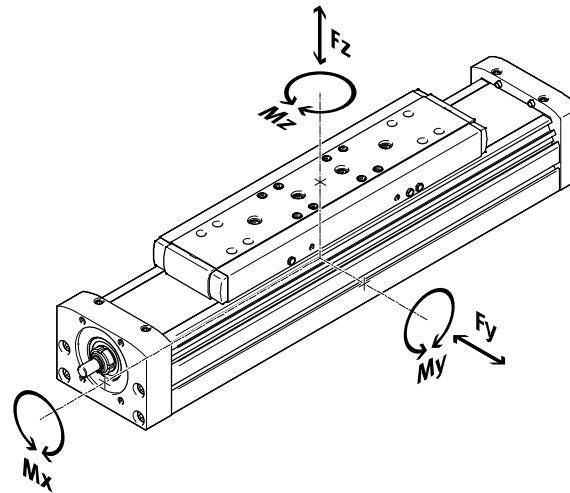
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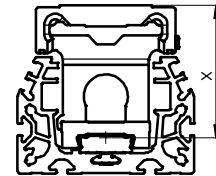
Characteristic load values

The indicated forces and torques refer to the centre of the guide. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect.

These values must not be exceeded during dynamic operation. Special attention must be paid to the cushioning phase.



Distance from the slide surface to the centre of the guide



Distance from the slide surface to the centre of the guide

Size	70	80	120	150
Dimension x [mm]	51	60	87	111

Max. permissible forces and torques for a service life of 5000 km

Size	70	80	120	150
Fy _{max.} [N]	1500	2500	5500	5500
Fz _{max.} [N]	1850	3050	6890	11000
Mx _{max.} [Nm]	16	36	104	167
My _{max.} [Nm]	132	228	680	1150
Mz _{max.} [Nm]	132	228	680	1150

Basic load ratings

Size	70	80	120	185
Spindle pitch	10	10 20	10 25	40
Ball screw				
Dynamic c _{dyn,BS} [N]	3200	6000 4800	13000 9500	18500

Note

For a guide system to have a service life of 5000 km, the load comparison factor must have a value of $f_v < 1$, based on the maximum permissible forces and torques for a service life of 5000 km.

If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y,dyn}|}{F_{y,max}} + \frac{|F_{z,dyn}|}{F_{z,max}} + \frac{|M_{x,dyn}|}{M_{x,max}} + \frac{|M_{y,dyn}|}{M_{y,max}} + \frac{|M_{z,dyn}|}{M_{z,max}}$$

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Technical data

Service life of the guide

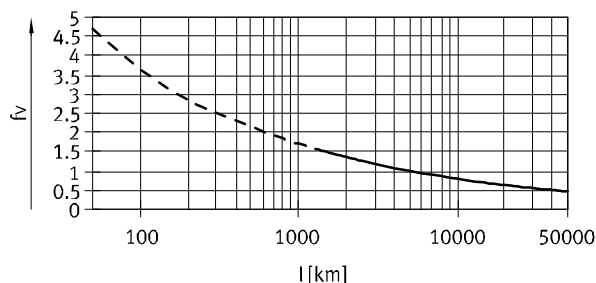
The service life of the guide depends on the load. To be able to make a statement as to the service life of the guide, the graph below plots the load comparison factor f_v against the service life.

These values are only theoretical. You must consult your local Festo contact for a load comparison factor f_v greater than 1.5.

Load comparison factor f_v as a function of service life

Example:

A user wants to move an x kg load. Using the formula → page 14 gives a value of 1.5 for the load comparison factor f_v . According to the graph, the guide would have a service life of approx. 1500 km. Reducing the acceleration reduces the M_z and M_y values. A load comparison factor f_v of 1 now gives a service life of 5000 km.



Note

Engineering software
PositioningDrives
www.festo.com

The software can be used to calculate a guide workload for a service life of 5000 km.
 $f_v > 1.5$ are theoretical comparison values for the recirculating ball bearing guide.

Comparison of the characteristic load values for 5000 km with dynamic forces and torques of recirculating ball bearing guides

The characteristic load values of roller guides are standardised to ISO and JIS using dynamic and static forces and torques. These forces and torques are based on an expected service life of the guide system of 100 km to ISO or 50 km to JIS. As the characteristic load values are dependent on the service life, the maximum permissible forces and torques for a 5000 km service life cannot be compared with the dynamic forces and torques of roller guides to ISO/JIS.

To make it easier to compare the guide capacity of linear axes ELGA with roller guides, the table below lists the theoretically permissible forces and torques for a calculated service life of 100 km. This corresponds to the dynamic forces and torques to ISO.

These 100 km values have been calculated mathematically and are only to be used for comparing with dynamic forces and torques to ISO. The drives must not be loaded with these characteristic values as this could damage the axes.

Max. permissible forces and torques for a theoretical service life of 100 km (from a guide perspective only)

Size		70	80	120	150
$F_{y_{max}}$	[N]	5520	9200	20240	20240
$F_{z_{max}}$	[N]	6808	11224	25355	40480
$M_{x_{max}}$	[Nm]	59	132	383	615
$M_{y_{max}}$	[Nm]	486	839	2502	4232
$M_{z_{max}}$	[Nm]	486	839	2502	4232

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Technical data

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Service life of the spindle

- The service life of the spindle axis depends on the service life of the guide (→ page 15) and of the lead screw.
The operating coefficient plays a considerable role in determining the possible service life and it can be determined with the help of the table (→ page 17)
- The service life ends when the maximum number of switching cycles or maximum running performance has been reached:
 - 5 million switching cycles or service life of 5000 km
- The distance between the foremost and rearmost positions must be at least 2.5 times the spindle pitch per travel cycle.
- The specifications for running performance are based on experimentally determined and theoretically calculated data (at room temperature).
The running performance that can be achieved in practice can deviate considerably from the specified curves under different parameters

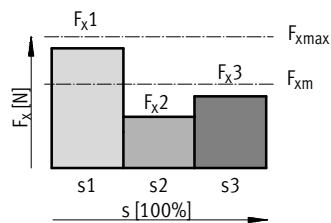
Calculation of the mean feed force F_{xm} with ball screw

$$F_{xm} = \sqrt[3]{\frac{F_{x1}^3 \times s_1 + \dots + F_{xn}^3 \times s_n}{s_1 + \dots + s_n}}$$

F_{xm} = Mean feed force

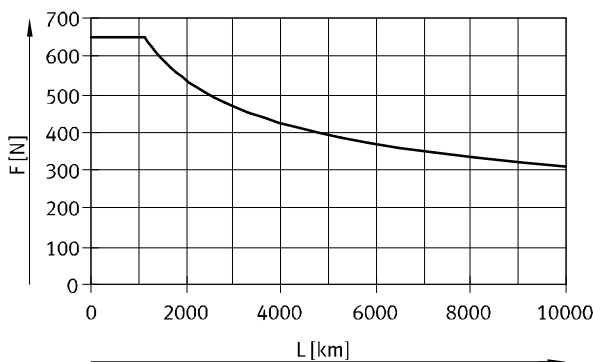
$F_{x1/n}$ = Feed force of section

$s_{1/n}$ = Share of movement cycle that is travel

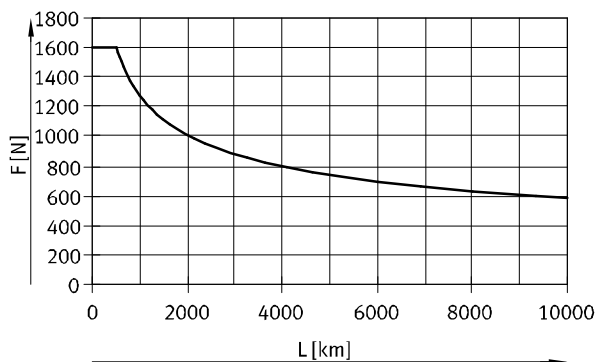


Mean feed force F_{xm} as a function of running performance L, with an operating coefficient f_B of 1.0 at room temperature

Size 70



Size 80



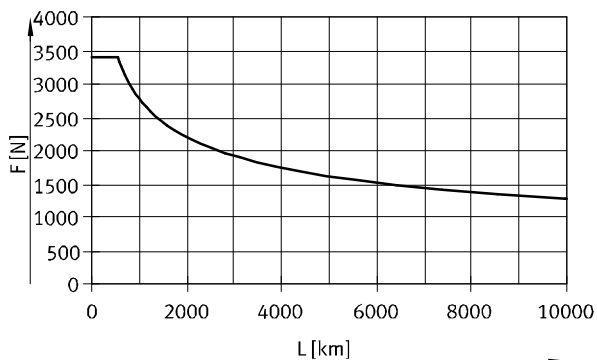
Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

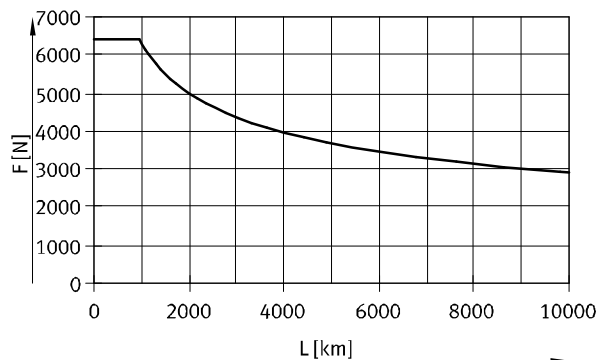
Technical data

Mean feed force F_{xm} as a function of running performance L , with an operating coefficient f_B of 1.0 at room temperature

Size 120



Size 150



Life cycle taking into account the operating coefficient

$$L_{ist} = \frac{L}{f_B^3}$$

L_{ist} = Actual service life

L = Target service life

(→ graphs)

f_B = Operating coefficient

Load ¹⁾	Operating coefficient f_B	Sample application
None	1.0 ... 1.2	Measuring machine
Lightweight	1.2 ... 1.4	Handling, robot technology
Medium	1.4 ... 1.6	Press-in operations
High	1.6 ... 2.0	Construction, agriculture

1) Stress caused by impacts, temperature, contamination, shocks or vibration

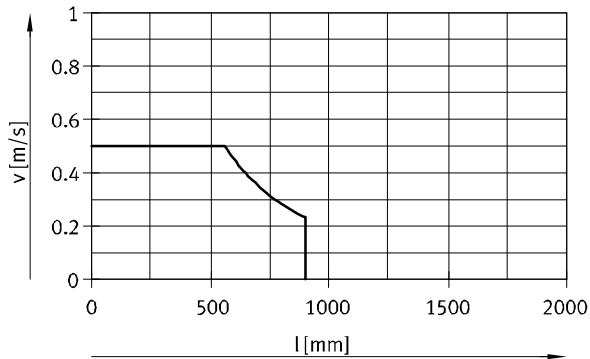
Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

Technical data

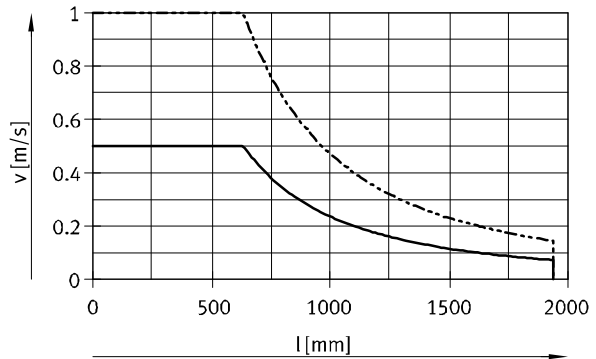
Speed v as a function of working stroke l

Size 70



ELGA-70-10P

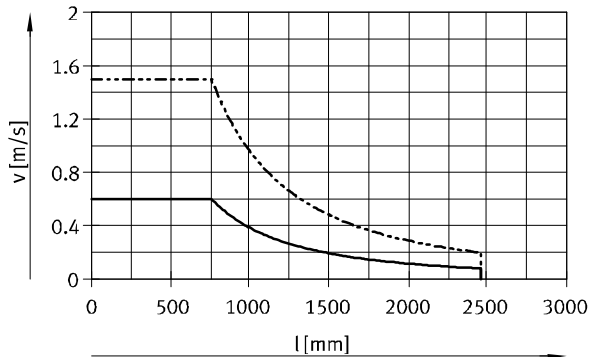
Size 80



ELGA-80-10P

ELGA-80-20P

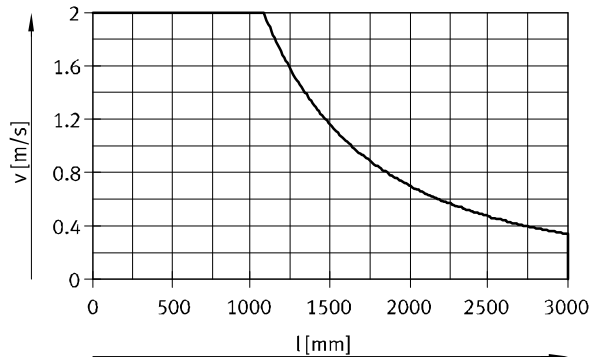
Size 120



ELGA-120-10P

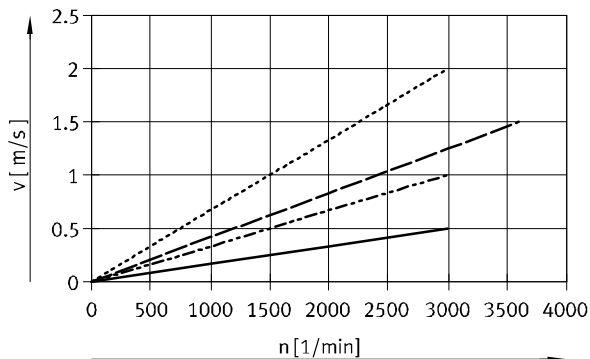
ELGA-120-25P

Size 150



ELGA-150-40P

Speed v as a function of rotational speed n



Note
Rotational speed is stroke-dependent.
Note maximum rotational speed.

ELGA-70-10P/-80-10P/-120-10P

ELGA-80-20P

ELGA-120-25P

ELGA-150-40P

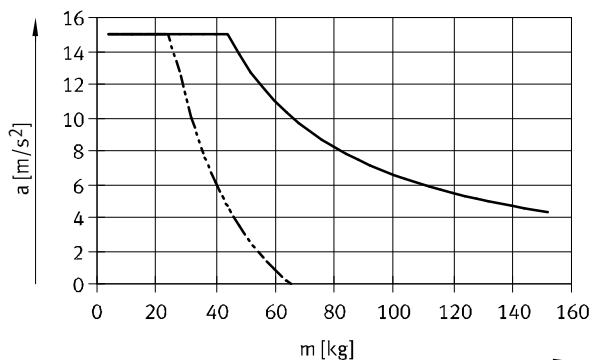
Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

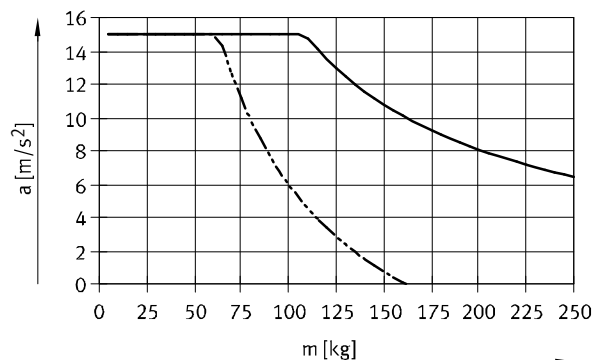
Technical data

Max. acceleration a as a function of payload m

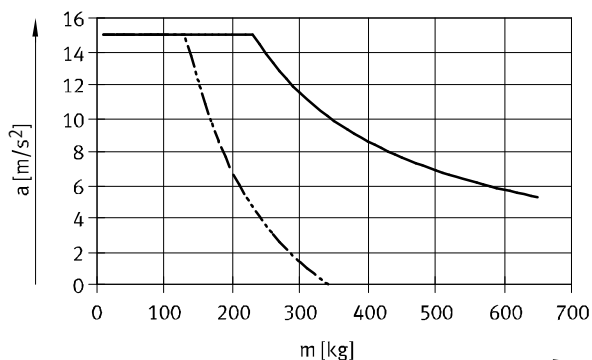
Size 70



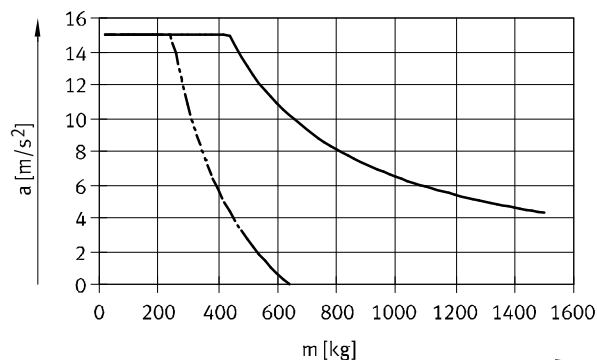
Size 80



Size 120

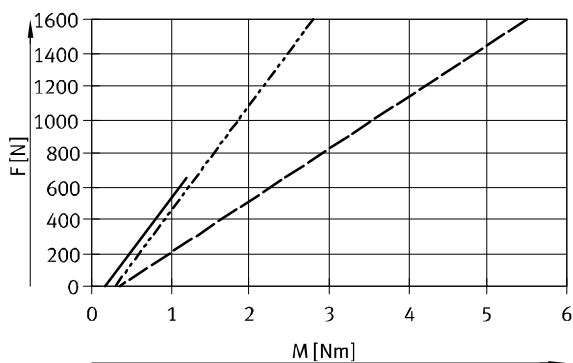


Size 150

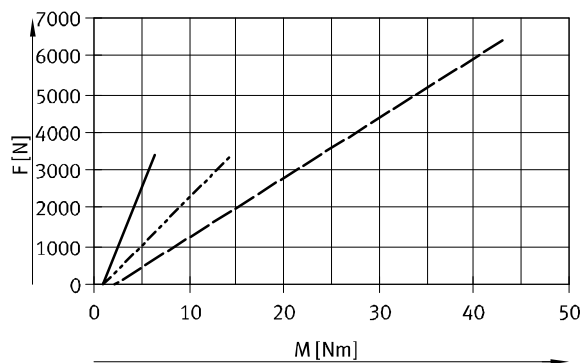


— Horizontal mounting position
 - - - Vertical mounting position

Theoretical feed force F as a function of input torque M



— ELGA-70-10P
 - - - ELGA-80-10P
 - · - ELGA-80-20P



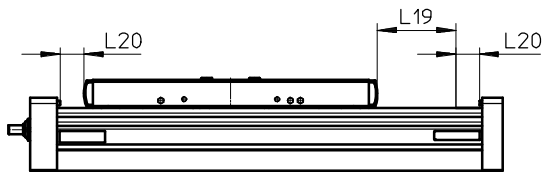
— ELGA-120-10P
 - - - ELGA-120-25P
 - · - ELGA-150-40P

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Technical data

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Stroke reserve



L19 = Nominal stroke
L20 = Stroke reserve

- The stroke reserve is a safety distance in electric axes which is generally not used as work space
- The stroke reserve is defined via the "stroke reserve" characteristic in the modular product system. The specified value applies to both end positions
- The length can be freely selected
- The sum of the nominal stroke and 2x the stroke reserve must not exceed the maximum working stroke

Example:

Type ELGA-BS-KF-70-500-20H-...

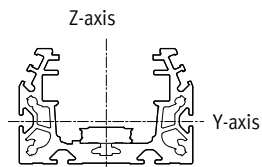
Nominal stroke = 500 mm

2x stroke reserve = 40 mm

Working stroke = 540 mm

(540 mm = 500 mm + 2 x 20 mm)

2nd moment of area



Size		70	80	120	150
I _y	[mm ⁴]	165x10 ³	310x10 ³	1.24x10 ⁶	4.70x10 ⁶
I _z	[mm ⁴]	472x10 ³	977x10 ³	3.80x10 ⁶	11.81x10 ⁶

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

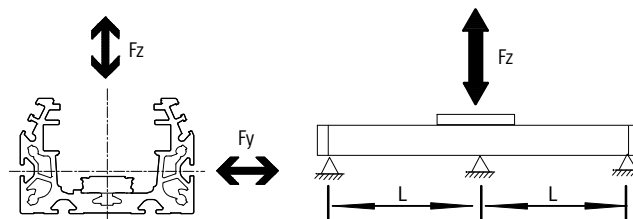
FESTO

Technical data

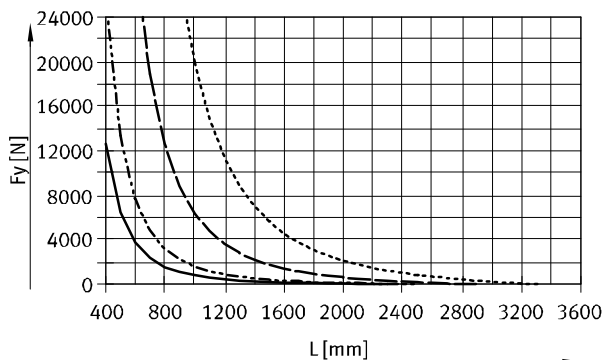
Maximum permissible support spacing L (without profile mounting MUE/central support EAHF) as a function of force F

In order to limit deflection in the case of large strokes, the axis may need to be supported.

The following graphs can be used to determine the maximum permissible support spacing L as a function of force F acting on the axis. The deflection is $f = 0.5 \text{ mm}$.

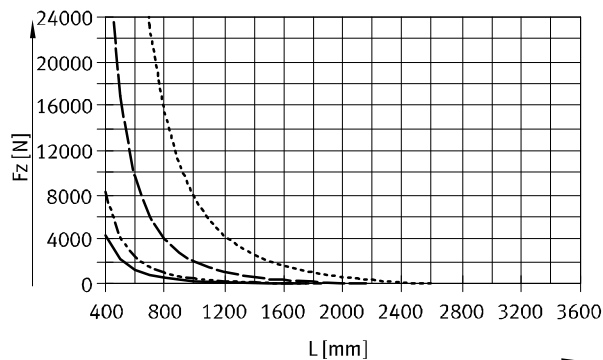


Force F_y



— ELGA-BS-KF-70 - - - ELGA-BS-KF-120
 - - - ELGA-BS-KF-80 - · - ELGA-BS-KF-150

Force F_z



Recommended deflection limits

Adherence to the following deflection limits is recommended so as not to impair the functional performance of the axes. Greater deformation can result in increased friction, greater wear and reduced service life.

Size	Dynamic deflection (moving load)	Static deflection (stationary load)
70 ... 150	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Technical data

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Central lubrication

The lubrication connections enable the guide and the ball screw of the spindle axis ELGA-BS-KF to be permanently lubricated in applications in humid or wet ambient conditions using semi- or fully automatic relubrication devices.

- The axes are suitable for oils and greases
- The connection options are already available in the standard design of the axes
- There is a dedicated lubrication connection for the spindle nut and the two ball cassettes

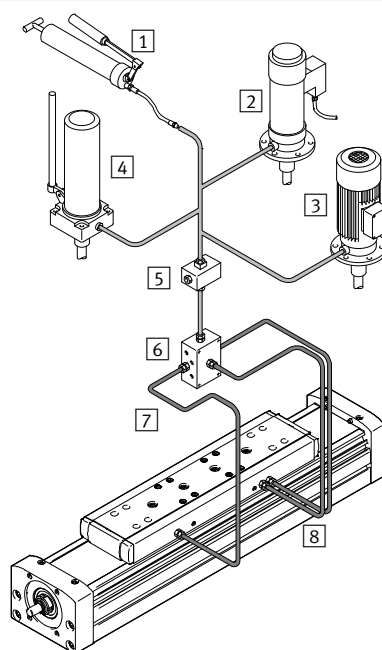
Slide dimensions
→ page 23

Structure of a central lubrication system

A central lubrication system requires various additional components. The illustration shows different options (using a hand pump, pneumatic container pump or electric container pump) required as a minimum for designing a central lubrication system. Festo does not sell these additional components; however, they can be obtained from the following companies:

- Lincoln
- Bielomatik
- SKF (Vogel)

Festo recommends these companies because they can supply all the necessary components.



- 1 Hand pump
- 2 Pneumatic container pump
- 3 Electric container pump
- 4 Manually operated container pump
- 5 Nipple block
- 6 Distributor block
- 7 Tubing or piping
- 8 Fittings

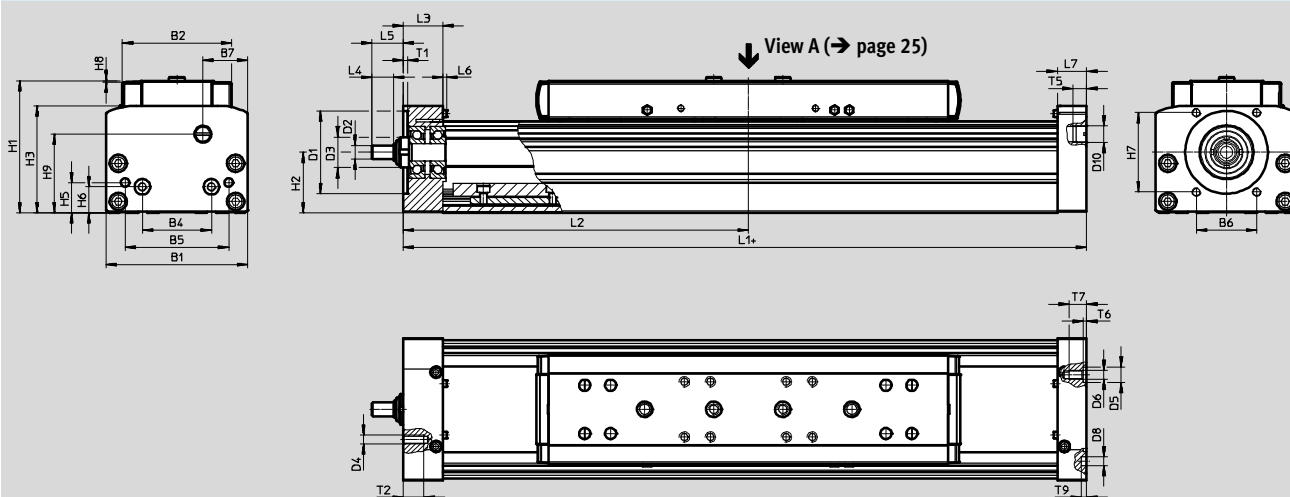
Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Technical data

FESTO

Dimensions

Download CAD data → www.festo.com



+ = plus stroke length + 2x stroke reserve

1 Sealing air connection

Size	B1	B2	B4	B5	B6	B7	D1 Ø	D2 Ø	D3 Ø	D4	D5 Ø H7
70	69	48.2	30	45	29	21.5	38	6	SW13	M5	–
80	82	63.2	40	60	35	26	48	8	18	M5	9
120	120	95	80	40	64	35	62	12	28	M6	–
150	154	125	40	80	80	42	95	25	44	M8	–

Size	D6	D8 Ø H7	D10	H1	H2	H3	H5	H6	H7	H8	H9	L1
70	M5	5	G1/8	64	28.5	50.5	13	13	36	1	37.5	268
80	M5	5	G1/8	76.5	35	62	17.5	15	46	1	45.5	296
120	M8	9	G1/8	111.5	54	89	22	22	54	1	65.5	409
150	M8	9	G1/8	141.5	72.5	122	26.5	26.5	80	1	91	512

Size	L2 min.	L3	L4	L5	L6	L7	T1	T2	T5	T6	T7	T9
70	133.5	21	8	14	2.3	16	2.5	12	8	–	10	3.1
80	148.2	23	12.5	18	2.3	17	2.5	12	8	2.1	10.1	3.1
120	202.3	33	17.5	25.5	1.8	30	3	15	8	–	16	2.1
150	235.7	43	23	30.5	3.5	37	3	20	8	–	16	2.1

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Technical data

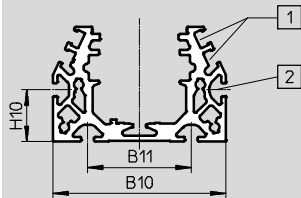
FESTO

Dimensions

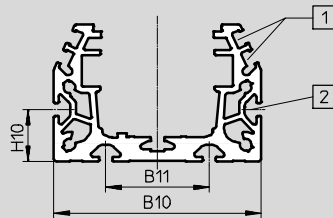
Download CAD data → www.festo.com

Profile

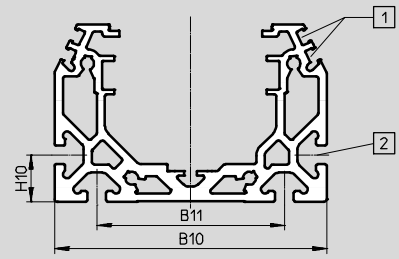
Width 70



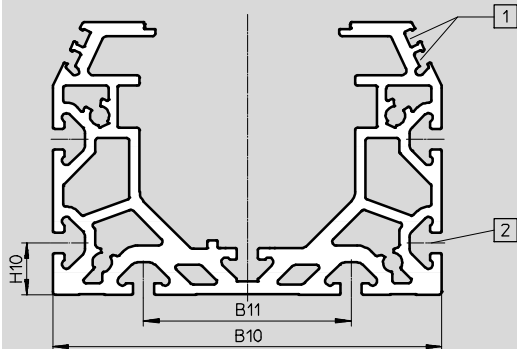
Size 80



Size 120



Size 150



- 1 Sensor slot for proximity sensor
- 2 Mounting slot for slot nut:
for size 70, 80: slot nut NST-5-M5
for size 120, 150: slot nut NST-8-M6

-  - Note

Requirements for the flatness of the bearing surface and of attachments as well as for use in parallel structures

→ www.festo.com/sp User Documentation

Size	B10	B11	H10
70	67	40	20
80	80	40	20
120	116	80	20
150	150	80	20

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Technical data

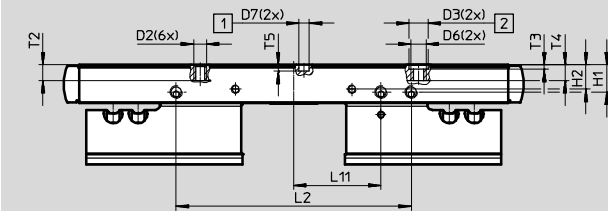
FESTO

Dimensions

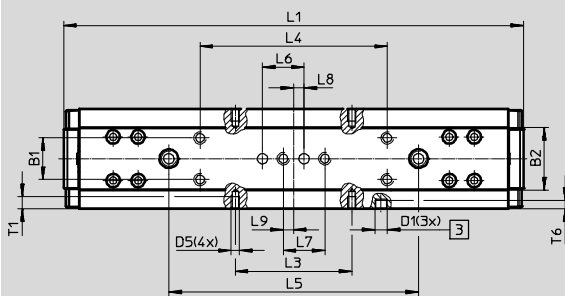
Download CAD data → www.festo.com

Slide

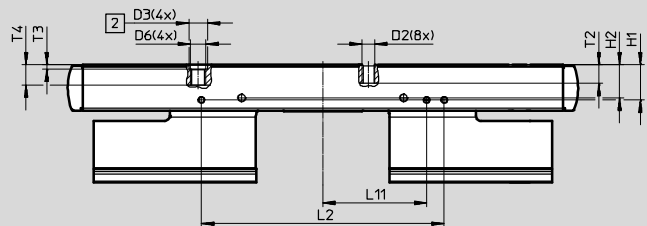
Width 70



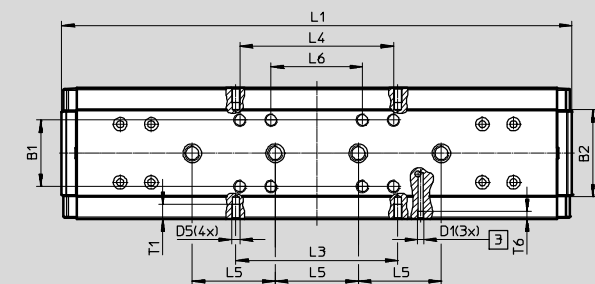
View A



Size 80



View A



- 1 Hole for centring pin ZBS
- 2 Hole for centring sleeve ZBH
- 3 Lubrication connections

Size	B1	B2	D1	D2	D3 Ø H7	D5	D6	D7 Ø H7	H1	H2	L1	L2	L3	L4
	±0.1	±0.2							±0.1			±0.1	±0.1	±0.1
70	20	30	M6	M5	9	M4	M6	5	13.1	11.7	221	113	56	90
80	32	42	M6	M5	9	M4	M6	–	16.5	16	246	120	78	74

Size	L5	L6	L7	L8	L9	L11	T1	T2	T3	T4	T5	T6	
	±0.03	±0.1	±0.03						+0.1		+0.1	Min.	Max.
70	120	20	20	5	5	42	6	7.5	2.1	7.5	3.1	4.2	4.6 _{-0.1}
80	40	44	–	–	–	50.5	8	9	2.1	9.7	–	5.6	5.9 _{-0.1}

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Technical data

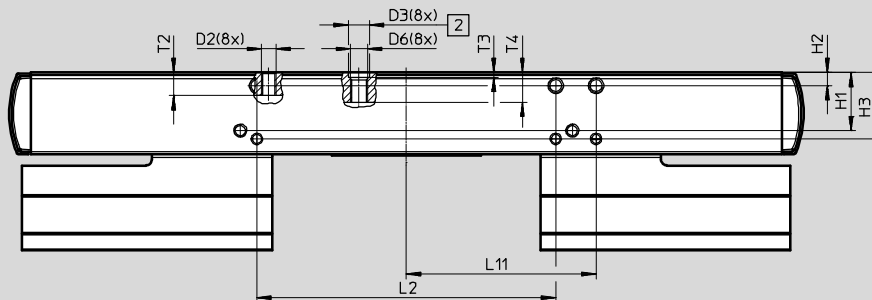
FESTO

Dimensions

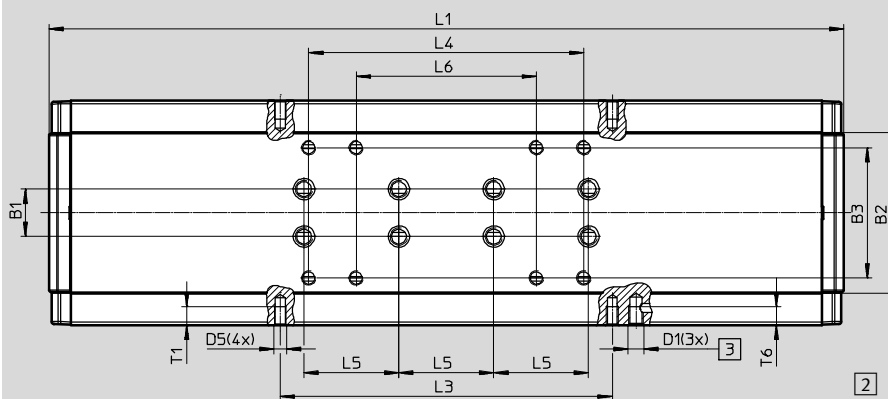
Download CAD data → www.festo.com

Slide

Size 120



View A



- [2] Hole for centring sleeve ZBH
- [3] Lubrication connections

Size	B1	B2	B3	D1	D2	D3 ∅ H7	D5	D6	H1	H2	H3	L1
120	±0.03 20	±0.2 68	±0.1 55	M6	M5	9	M5	M6	24.5	5.5	28	335

Size	L2	L3	L4	L5	L6	L11	T1	T2	T3	T4	T6
120	±0.1 126	±0.1 140	±0.2 116	±0.03 40	±0.2 76	80	8	9.7	+0.1 2.1	12.55	8

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Technical data

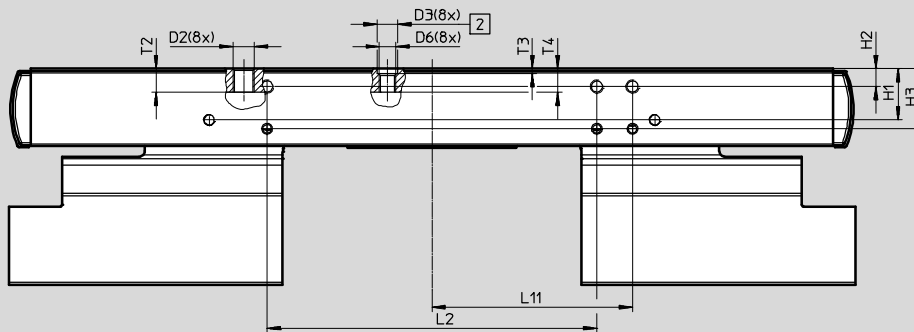
FESTO

Dimensions

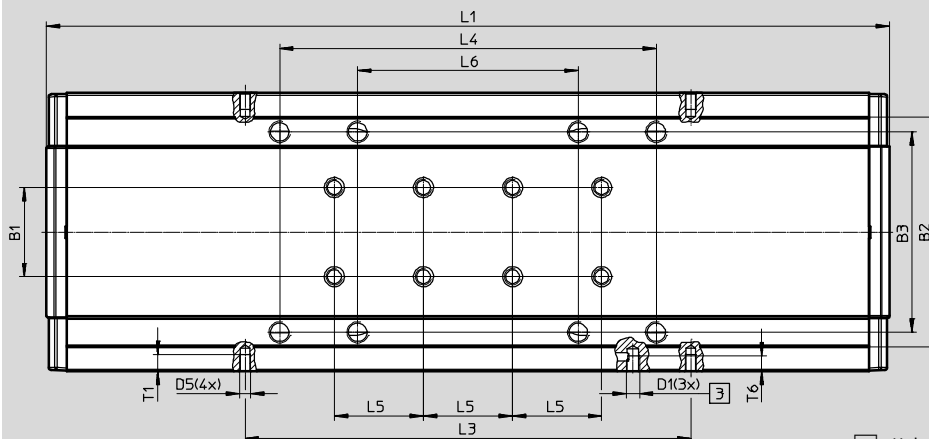
Download CAD data → www.festo.com

Slide

Size 150



View A



- [2] Hole for centring sleeve ZBH
- [3] Lubrication connections

Size	B1	B2	B3	D1	D2	D3 Ø H7	D5	D6	H1	H2	H3	L1
150	±0.03 40	±0.2 103	±0.1 90	M6	M 8	9	M5	M6	23	8	27	378.4

Size	L2	L3	L4	L5	L6	L11	T1	T2	T3	T4	T6
150	±0.1 148	±0.1 200	±0.2 169	±0.03 40	±0.2 99	90	7.5	10.7	+0.1 2.1	14	7

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

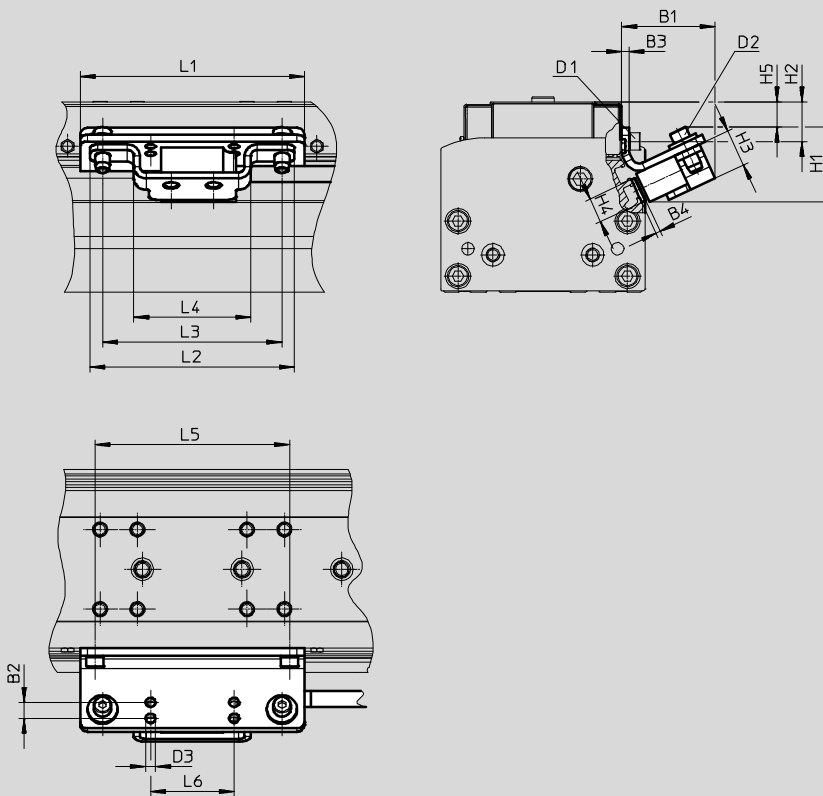
Technical data

FESTO

Dimensions

Download CAD data → www.festo.com

ELGA-...-M1/M2 – With incremental displacement encoder



Encoder cable
(connection to the motor controller/
safety system)
→ page 47

Size	B1	B2	B3	B4	D1	D2	D3 Ø	H1	H2
70	40	7	3	1.8	M4x8	M4x14	4	35	11.7
80	40	7	3	1.8	M4x14	M4x14	4	35	16
120	41	7	3	1.8	M4x14	M4x14	4	35	24.5
150	42	7	3	1.8	M5x10	M4x14	4	35	23

Size	H3	H4	H5	L1	L2	L3	L4	L5	L6
70	15	10	3.5	86	82	72	47	56	33.5
80	15	10	9	90	82	72	47	78	33.5
120	15	10	21	170	82	72	47	140	33.5
150	15	10	22.4	220	82	72	47	200	33.5

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

Technical data

Ordering data – Standard design

Features:

- Stroke reserve: 0 mm
- Motor attachment position:
left-hand side

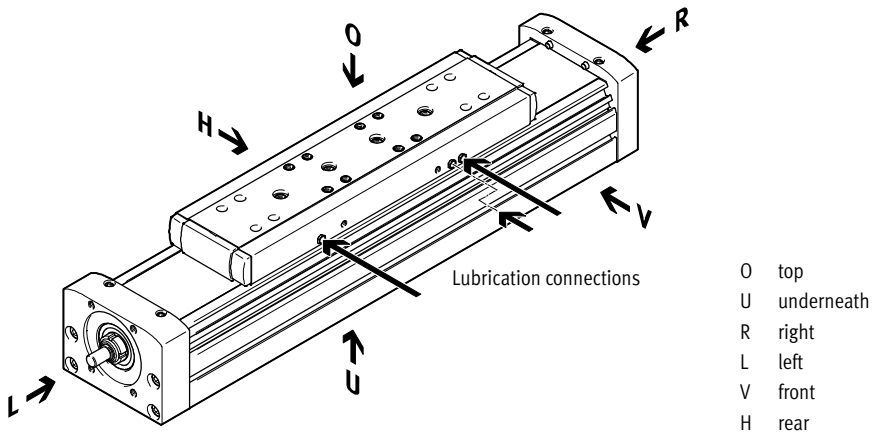
Size	Pitch [mm/rev]	Stroke [mm]	Part No.	Type
70	10	100	8041816	ELGA-BS-KF-70-100-0H-10P-ML
		200	8041817	ELGA-BS-KF-70-200-0H-10P-ML
		300	8041818	ELGA-BS-KF-70-300-0H-10P-ML
		400	8041819	ELGA-BS-KF-70-400-0H-10P-ML
		500	8041820	ELGA-BS-KF-70-500-0H-10P-ML
		600	8041821	ELGA-BS-KF-70-600-0H-10P-ML
80	10	100	8041822	ELGA-BS-KF-80-100-0H-10P-ML
		200	8041823	ELGA-BS-KF-80-200-0H-10P-ML
		300	8041824	ELGA-BS-KF-80-300-0H-10P-ML
		400	8041825	ELGA-BS-KF-80-400-0H-10P-ML
		500	8041826	ELGA-BS-KF-80-500-0H-10P-ML
		600	8041827	ELGA-BS-KF-80-600-0H-10P-ML
		800	8041828	ELGA-BS-KF-80-800-0H-10P-ML
	20	100	8041829	ELGA-BS-KF-80-100-0H-20P-ML
		200	8041830	ELGA-BS-KF-80-200-0H-20P-ML
		300	8041831	ELGA-BS-KF-80-300-0H-20P-ML
		400	8041832	ELGA-BS-KF-80-400-0H-20P-ML
		500	8041833	ELGA-BS-KF-80-500-0H-20P-ML
		600	8041834	ELGA-BS-KF-80-600-0H-20P-ML
120	10	100	8041836	ELGA-BS-KF-120-100-0H-10P-ML
		200	8041837	ELGA-BS-KF-120-200-0H-10P-ML
		300	8041838	ELGA-BS-KF-120-300-0H-10P-ML
		400	8041839	ELGA-BS-KF-120-400-0H-10P-ML
		500	8041840	ELGA-BS-KF-120-500-0H-10P-ML
		600	8041841	ELGA-BS-KF-120-600-0H-10P-ML
		800	8041842	ELGA-BS-KF-120-800-0H-10P-ML
	25	100	8041843	ELGA-BS-KF-120-100-0H-25P-ML
		200	8041844	ELGA-BS-KF-120-200-0H-25P-ML
		300	8041845	ELGA-BS-KF-120-300-0H-25P-ML
		400	8041846	ELGA-BS-KF-120-400-0H-25P-ML
		500	8041847	ELGA-BS-KF-120-500-0H-25P-ML
		600	8041848	ELGA-BS-KF-120-600-0H-25P-ML
		800	8041849	ELGA-BS-KF-120-800-0H-25P-ML

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

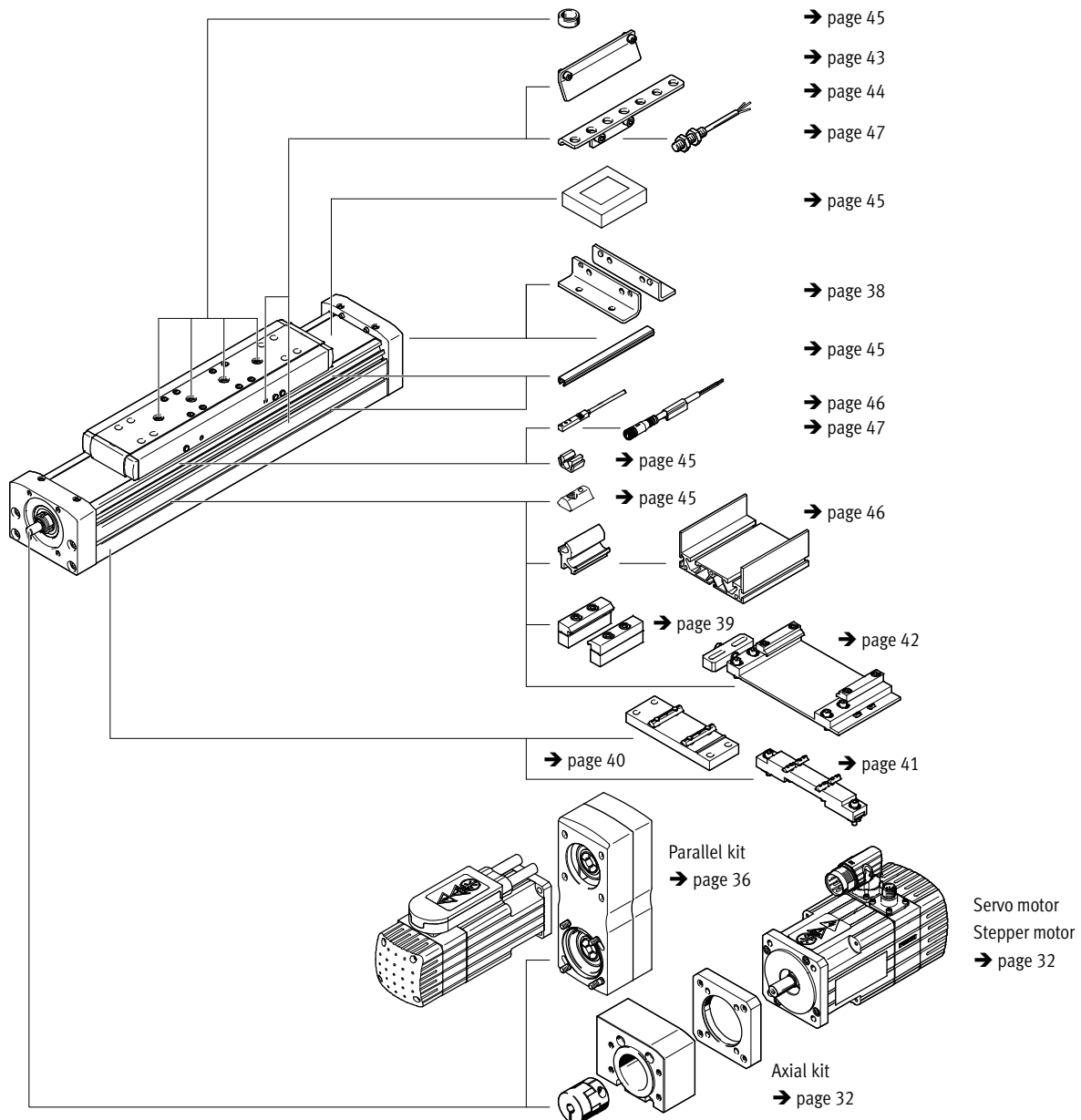
Ordering data – Modular product system

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Orientation guide



Accessories



Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Ordering data – Modular product system

Ordering table								
Size	70	80	120	150	Condi- tions	Code		Entry code
[M] Module no.	8024918	8024919	8024920	8024921				
Design	Linear axis					ELGA		ELGA
Function	Ball screw					-BS		-BS
Guidance	Recirculating ball bearing guide					-KF		-KF
Size [mm]	70	80	120	150		-...		
Stroke length (without stroke reserve)	Standard [mm] 100; 200; 300; 400; 500; 600; 700; 900	100; 200; 300; 400; 500; 600; 700; 800; 900; 1300; 1440; 1740; 1940	100; 200; 300; 400; 500; 600; 700; 800; 900; 1300; 1400; 1960; 2460	200; 400; 500; 900; 1400; 1900; 2500; 3000				
	Variable [mm] 50 ... 880	50 ... 1920	50 ... 2440	50 ... 2980		-...		
Stroke reserve [mm]	0 ... 999 (0 = no stroke reserve)				[1]	-...H		
Spindle pitch	10	10	10	–		-10P		
	–	20	–	–		-20P		
	–	–	25	–		-25P		
	–	–	–	40		-40P		
Motor attachment position	Left-hand end					-ML		
	Right-hand end					-MR		
[O] Displacement encoder, incremental	None							
	Resolution 2.5 µm					-M1		
	Resolution 10 µm					-M2		
Displacement encoder attachment position	None							
	Rear				[2]	B		
	Front				[2]	F		
Operating instructions	With operating instructions							
	Without operating instructions					-DN		

[1] ... H The sum of the nominal stroke and 2x stroke reserve must not exceed the maximum stroke length

[2] B, F Only with displacement encoder M1, M2

[M] Mandatory data

[O] Options

Transfer order code

ELGA – **BS** – **KF** – – – – – – – –

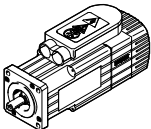
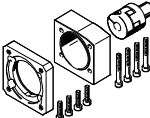
Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Accessories

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 Note

Depending on the combination of motor and drive, it may not be possible to reach the maximum feed force of the drive.

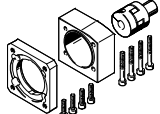
Permissible axis/motor combinations with axial kit – Without gear unit			Technical data → Internet: eamm-a
Motor ¹⁾	Axial kit		
			
Type	Part No.	Type	
ELGA-BS-...-70			
With servo motor			
EMME-AS-40-...	3637972	EAMM-A-S38-40P-G2	
EMMS-AS-40-...	3637971	EAMM-A-S38-40A-G2	
EMMS-AS-55-...	3637967	EAMM-A-S38-55A-G2	
EMME-AS-60-...	3637958	EAMM-A-S38-60P-G2	
With stepper motor			
EMMS-ST-42-...	3637965	EAMM-A-S38-42A-G2	
EMMS-ST-57-...	3637956	EAMM-A-S38-57A-G2	
With integrated drive			
EMCA-EC-67-...	1456638	EAMM-A-S38-67A-G2	
ELGA-BS-...-80			
With servo motor			
EMMS-AS-55-...	3637961	EAMM-A-S48-55A-G2	
EMME-AS-60-...	3637964	EAMM-A-S48-60P-G2	
EMMS-AS-70-...	3637957	EAMM-A-S48-70A-G2	
With stepper motor			
EMMS-ST-57-...	3637963	EAMM-A-S48-57A-G2	
EMMS-ST-87-...	3637962	EAMM-A-S48-87A-G2	
ELGA-BS-...-120			
With servo motor			
EMMS-AS-70-...	3637959	EAMM-A-S62-70A-G2	
EMME-AS-80-...	3637970	EAMM-A-S62-80P-G2	
EMME-AS-100-...	3637960	EAMM-A-S62-100A-G2	
EMMS-AS-100-...	3637960	EAMM-A-S62-100A-G2	
EMMS-AS-140-...	3637969	EAMM-A-S62-140A-G2	
With stepper motor			
EMMS-ST-87-...	3637966	EAMM-A-S62-87A-G2	
ELGA-BS-...-150			
With servo motor			
EMME-AS-100-...	3637955	EAMM-A-S95-100A-G2	
EMMS-AS-100-...	3637955	EAMM-A-S95-100A-G2	
EMMS-AS-140-...	3637954	EAMM-A-S95-140A-G2	

¹⁾ The input torque must not exceed the maximum permissible transferable torque of the axial kit.

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Accessories

Component parts of the axial kit – Without gear unit				
Axial kit	Comprises:			
	Motor flange	Coupling	Coupling housing	Screw set
				
Part No. Type	Part No. Type	Part No. Type	Part No. Type	
ELGA-BS-...-70				
3637972 EAMM-A-S38-40P-G2	2219077 EAMF-A-38B-40P	533708 EAMC-30-32-6-8	3637942 EAMK-A-S38-38A/B-G2	–
3637971 EAMM-A-S38-40A-G2	558175 EAMF-A-38B-40A	558312 EAMC-30-32-6-6	3637942 EAMK-A-S38-38A/B-G2	–
3637967 EAMM-A-S38-55A-G2	558176 EAMF-A-38A-55A	551003 EAMC-30-32-6-9	3637942 EAMK-A-S38-38A/B-G2	567488 EAHM-L2-M5-50
3637958 EAMM-A-S38-60P-G2	1987412 EAMF-A-38A-60P	1233256 EAMC-30-32-6-14	3637942 EAMK-A-S38-38A/B-G2	567489 EAHM-L2-M5-55
3637965 EAMM-A-S38-42A-G2	560691 EAMF-A-38B-42A	561333 EAMC-30-32-5-6	3637942 EAMK-A-S38-38A/B-G2	–
3637956 EAMM-A-S38-57A-G2	560692 EAMF-A-38A-57A	551002 EAMC-30-32-6-6.35	3637942 EAMK-A-S38-38A/B-G2	567488 EAHM-L2-M5-50
1456638 EAMM-A-S38-67A-G2	1490100 EAMF-A-38A-67A	551003 EAMC-30-32-6-9	3637942 EAMK-A-S38-38A/B-G2	567489 EAHM-L2-M5-55
ELGA-BS-...-80				
3637961 EAMM-A-S48-55A-G2	558177 EAMF-A-48B-55A	543423 EAMC-30-32-8-9	3637941 EAMK-A-S48-48A/B-G2	–
3637964 EAMM-A-S48-60P-G2	2220620 EAMF-A-48A-60P	562682 EAMC-30-32-8-14	3637941 EAMK-A-S48-48A/B-G2	567489 EAHM-L2-M5-55
3637957 EAMM-A-S48-70A-G2	558025 EAMF-A-48A-70A	551004 EAMC-30-32-8-11	3637941 EAMK-A-S48-48A/B-G2	567488 EAHM-L2-M5-50
3637963 EAMM-A-S48-57A-G2	560694 EAMF-A-48B-57A	543421 EAMC-30-32-6.35-8	3637941 EAMK-A-S48-48A/B-G2	–
3637962 EAMM-A-S48-87A-G2	560695 EAMF-A-48A-87A	551004 EAMC-30-32-8-11	3637941 EAMK-A-S48-48A/B-G2	567489 EAHM-L2-M5-55
ELGA-BS-...-120				
3637959 EAMM-A-S62-70A-G2	558179 EAMF-A-62B-70A	558313 EAMC-42-66-11-12	3637940 EAMK-A-S62-62A/B-G2	–
3637970 EAMM-A-S62-80P-G2	2222624 EAMF-A-62B-80P	551005 EAMC-42-50-12-19	3637940 EAMK-A-S62-62A/B-G2	–
3637960 EAMM-A-S62-100A-G2	558026 EAMF-A-62A-100A	551005 EAMC-42-50-12-19	3637940 EAMK-A-S62-62A/B-G2	567494 EAHM-L2-M6-80
3637969 EAMM-A-S62-140A-G2	558022 EAMF-A-62A-140A	558314 EAMC-42-50-12-24	3637940 EAMK-A-S62-62A/B-G2	567495 EAHM-L2-M6-90
3637966 EAMM-A-S62-87A-G2	560696 EAMF-A-62B-87A	558313 EAMC-42-66-11-12	3637940 EAMK-A-S62-62A/B-G2	–
ELGA-BS-...-150				
3637955 EAMM-A-S95-100A-G2	558182 EAMF-A-95B-100A	558315 EAMC-56-58-19-25	3637939 EAMK-A-S95-95A/B-G2	–
3637954 EAMM-A-S95-140A-G2	558023 EAMF-A-95A-140A	558316 EAMC-56-58-24-25	3637939 EAMK-A-S95-95A/B-G2	567498 EAHM-L2-M8-100

 Note

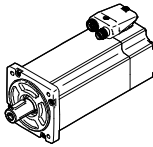
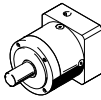
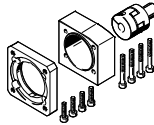
For the optimum selection of axis/
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Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Accessories

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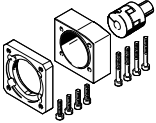
Permissible axis/motor combinations with axial kit – with gear unit			Technical data → Internet: eamm-a	
Motor ¹⁾	Gear unit	Axial kit		
				
Type	Type	Part-No.	Type	
ELGA-BS-...-70				
With servo motor				
EMME-AS-40-...	EMGA-40-P-G...-EAS-40	1456647	EAMM-A-S38-40G-G2	
EMMS-AS-40-...	EMGA-40-P-G...-SAS-40	1456647	EAMM-A-S38-40G-G2	
With stepper motor				
EMMS-ST-42-...	EMGA-40-P-G...-SST-42	1456647	EAMM-A-S38-40G-G2	
With integrated drive				
EMCA-EC-67-...	EMGC-40-...	1456647	EAMM-A-S38-40G-G2	
ELGA-BS-...-80				
With servo motor				
EMME-AS-40-...	EMGA-40-P-G...-EAS-40	1456650	EAMM-A-S48-40G-G2	
EMMS-AS-40-...	EMGA-40-P-G...-SAS-40	1456650	EAMM-A-S48-40G-G2	
EMMS-AS-55-...	EMGA-60-P-G...-SAS-55	2256701	EAMM-A-S48-60G-G2	
EMME-AS-60-...	EMGA-60-P-G...-EAS-60	1456652	EAMM-A-S48-60H-G2	
EMMS-AS-70-...	EMGA-60-P-G...-SAS-70	2256701	EAMM-A-S48-60G-G2	
With stepper motor				
EMMS-ST-42-...	EMGA-40-P-G...-SST-42	1456650	EAMM-A-S48-40G-G2	
EMMS-ST-57-...	EMGA-60-P-G...-SST-57	2256701	EAMM-A-S48-60G-G2	
With integrated drive				
EMCA-EC-67-...	EMGC-40-...	1456650	EAMM-A-S48-40G-G2	
	EMGC-60-...	1456652	EAMM-A-S48-60H-G2	
ELGA-BS-...-120				
With servo motor				
EMMS-AS-55-...	EMGA-60-P-G...-SAS-55	2297649	EAMM-A-S62-60G-G2	
EMME-AS-60-...	EMGA-60-P-G...-EAS-60	1456654	EAMM-A-S62-60H-G2	
EMMS-AS-70-...	EMGA-60-P-G...-SAS-70	2297649	EAMM-A-S62-60G-G2	
EMMS-AS-70-...	EMGA-80-P-G...-SAS-70	1972530	EAMM-A-S62-80G-G2	
EMME-AS-80-...	EMGA-80-P-G...-EAS-80	1972530	EAMM-A-S62-80G-G2	
EMME-AS-100-...	EMGA-80-P-G...-SAS-100	1972530	EAMM-A-S62-80G-G2	
EMMS-AS-100-...	EMGA-80-P-G...-SAS-100	1972530	EAMM-A-S62-80G-G2	
With stepper motor				
EMMS-ST-57-...	EMGA-60-P-G...-SST-57	2297649	EAMM-A-S62-60G-G2	
EMMS-ST-87-...	EMGA-80-P-G...-SST-87	1472530	EAMM-A-S62-80G-G2	
With integrated drive				
EMCA-EC-67-...	EMGC-60-...	1456654	EAMM-A-S62-60H-G2	

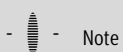
1) The input torque must not exceed the maximum permissible transferable torque of the axial kit.

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Accessories

Component parts of the axial kit – With gear unit				
Axial kit	Comprises:			
	Motor flange	Coupling	Coupling housing	Screw set
				
Part No. Type	Part No. Type	Part No. Type	Part No. Type	
ELGA-BS-...-70				
1456647 EAMM-A-S38-40G-G2	1460097 EAMF-A-38A-40G	562681 EAMC-30-32-6-10	3637942 EAMK-A-S38-38A/B-G2	567488 EAHM-L2-M5-50
ELGA-BS-...-80				
1456650 EAMM-A-S48-40G-G2	4067069 EAMF-A-48B-40G	558029 EAMC-30-32-8-10	3637941 EAMK-A-S48-48A/B-G2	–
2256701 EAMM-A-S48-60G-G2	558019 EAMF-A-48A-60G/H	551004 EAMC-30-32-8-11	3637941 EAMK-A-S48-48A/B-G2	567489 EAHM-L2-M5-55
1456652 EAMM-A-S48-60H-G2	558019 EAMF-A-48A-60G/H	562682 EAMC-30-32-8-14	3637941 EAMK-A-S48-48A/B-G2	567489 EAHM-L2-M5-55
ELGA-BS-...-120				
2297649 EAMM-A-S62-60G-G2	1460112 EAMF-A-62A-60G/H	525864 EAMC-40-66-11-12	3637940 EAMK-A-S62-62A/B-G2	567495 EAHM-L2-M6-90
1456654 EAMM-A-S62-60H-G2	1460112 EAMF-A-62A-60G/H	1452803 EAMC-40-66-12-14	3637940 EAMK-A-S62-62A/B-G2	567495 EAHM-L2-M6-90
1972530 EAMM-A-S62-80G-G2	2116672 EAMF-A-62B-80G	2138701 EAMC-42-50-12-20	3637940 EAMK-A-S62-62A/B-G2	–



Note

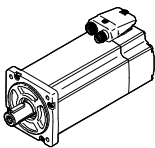
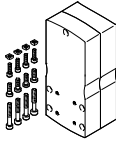
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Accessories

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Permissible axis/motor combinations with parallel kit		Technical data → Internet: eamm-u
Motor/gear unit ¹⁾	Parallel kit	
		• Components can be mounted to the kit facing any direction • These parallel kits include a counter bearing EAMG for supporting the axis shaft. Additional information. More information → online eamm-u • Use in combination with third-party motors on request
Type	Part No.	Type
ELGA-BS-KF-70		
With servo motor		
EMME-AS-40-...	2155239	EAMM-U-50-S38-40P-78
EMMS-AS-40-...	1217708	EAMM-U-50-S38-40A-78
EMMS-AS-55-...	1218538	EAMM-U-60-S38-55A-91
With stepper motor		
EMMS-ST-42-...	1217945	EAMM-U-50-S38-42A-78
EMMS-ST-57-...	1218568	EAMM-U-60-S38-57A-91
With gear unit		
EMGA-40-P-...	2283732	EAMM-U-60-S38-40G-91
EMGC-40-P-...	2283732	EAMM-U-60-S38-40G-91
ELGA-BS-KF-80		
With servo motor		
EMMS-AS-55-...	1219370	EAMM-U-60-S48-55A-91
EMME-AS-60-...	2629253	EAMM-U-70-S48-60P-96
EMMS-AS-70-...	2787320	EAMM-U-70-S48-70A-96
EMMS-AS-70-...	1217689	EAMM-U-86-S48-70A-102
With stepper motor		
EMMS-ST-57-...	1219379	EAMM-U-60-S48-57A-91
EMMS-ST-87-...	1217604	EAMM-U-86-S48-87A-177
With gear unit		
EMGA-40-P-...	2283760	EAMM-U-60-S48-40G-91
EMGC-40-P-...	2283760	EAMM-U-60-S48-40G-91
EMGA-60-P-...-SAS/SST ²⁾	2801627	EAMM-U-70-S48-60G-96
EMGA-60-P-...-EAS, EMGC-60-P-... ²⁾	2801715	EAMM-U-70-S48-60H-96
EMGA-60-P-...-SAS/SST ²⁾	1587251	EAMM-U-86-S48-60G-102
EMGA-60-P-...-EAS, EMGC-60-P-... ²⁾	1587338	EAMM-U-86-S48-60H-102

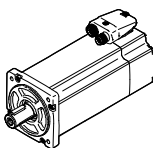
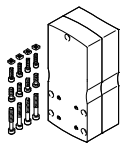
1) The input torque must not exceed the maximum permissible transferable torque of the parallel kit.

2) Gear unit drive shaft diameter: EMGA-60-P-...-SAS/-SST11 mm; EMGA-60-P-...-EAS, EMGC-60-P14 mm

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Accessories

Permissible axis/motor combinations with parallel kit		Technical data → Internet: eamm-u
Motor/gear unit ¹⁾	Parallel kit	
		• Components can be mounted to the kit facing any direction • These parallel kits include a counter bearing EAMG for supporting the axis shaft. Additional information. More information → online eamm-u • Use in combination with third-party motors on request
Type	Part No.	Type
ELGA-BS-KF-120		
With servo motor		
EMMS-AS-70-...	1217543	EAMM-U-86-S62-70A-177
EMME-AS-80-...	2157004	EAMM-U-86-S62-80P-177
EMME-AS-100-...	1217381	EAMM-U-110-S62-100A-207
EMMS-AS-100-...	1217381	EAMM-U-110-S62-100A-207
EMMS-AS-140-...	1219440	EAMM-U-145-S62-140A-288
With stepper motor		
EMMS-ST-87-...	1217373	EAMM-U-86-S62-87A-177
With gear unit		
EMGA-60-P-...-SAS/SST ²⁾	1587411	EAMM-U-86-S62-60G-177
EMGA-60-P-...-EAS, EMGC-60-P-... ²⁾	1587453	EAMM-U-86-S62-60H-177
ELGA-BS-KF-150		
With servo motor		
EMME-AS-100-...	1220656	EAMM-U-110-S95-100A-207
EMMS-AS-100-...	1220656	EAMM-U-110-S95-100A-207
EMMS-AS-140-...	1220582	EAMM-U-145-S95-140A-288
With gear unit		
EMGA-80-P-...	1589544	EAMM-U-110-S95-80G-207

- 1) The input torque must not exceed the maximum permissible transferable torque of the parallel kit.
 2) Gear unit drive shaft diameter: EMGA-60-P-...-SAS/-SST11 mm; EMGA-60-P-...-EAS, EMGC-60-P14 mm

-  - Note

The clamping element EADT is required to adjust the toothed belt pretensioning for EAMM-U-110 and EAMM-U-145.

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

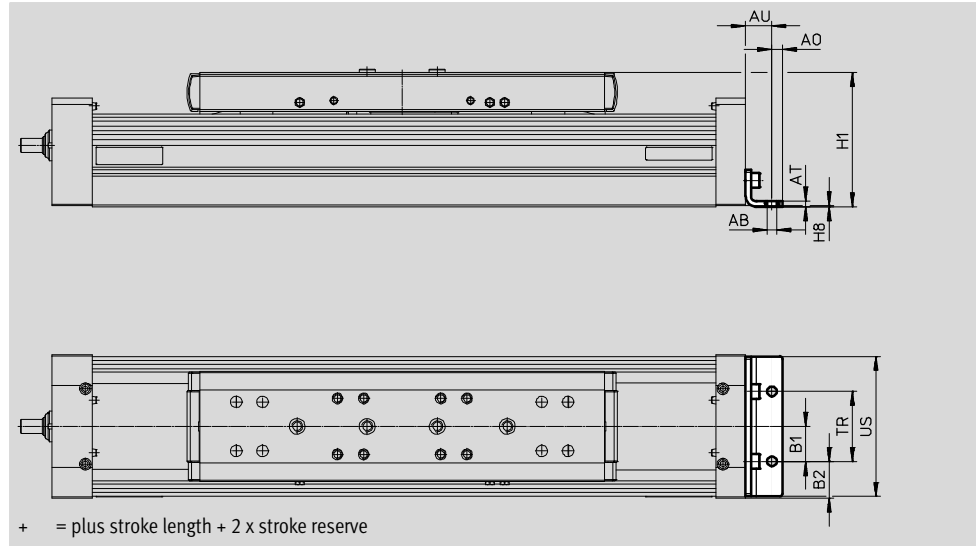
Accessories

Foot mounting HPE

Material:

Galvanised steel

RoHS-compliant



Dimensions and ordering data								
For size	AB Ø	A0	AT	AU	B1	B2	H1	H8
70	5.5	6	3	13	20	14.5	64	0.5
80	5.5	6	3	15	20	21	76.5	0.5
120	9	8	6	22	40	20	111.5	1
150	9	12	8	25	40	35	141.5	1

For size	DR	US	Weight [g]	Part No.	Type
70	40	67	115	558321	HPE-70
80	40	80	150	558322	HPE-80
120	80	116	578	558323	HPE-120
150	80	150	1181	3002636	HPE-150

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

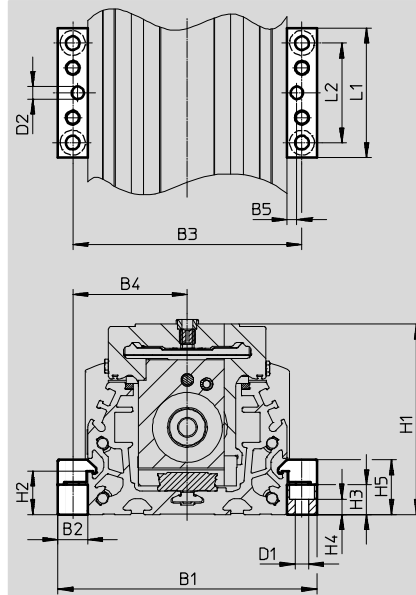
Accessories

Profile mounting MUE

Materials:

Anodised aluminium

RoHS-compliant



Dimensions and ordering data									
For size	B1	B2	B3	B4	B5	D1 Ø	D2 Ø H7	H1	H2
70	91	12	79	39.5	4	5.5	5	64	17.5
80	104	12	92	46	4	5.5	5	76.5	17.5
120	154	19	135	67.5	4	9	5	111.5	16
150	188	19	169	84.5	4	9	5	141.5	16

For size	H3	H4	H5	L1	L2	Weight [g]	Part No.	Type
70	12	6.2	22	52	40	80	558043	MUE-70/80
80	12	6.2	22	52	40	80	558043	MUE-70/80
120	14	5.5	29.5	90	40	290	558044	MUE-120/185
150	14	5.5	29.5	90	40	290	558044	MUE-120/185

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

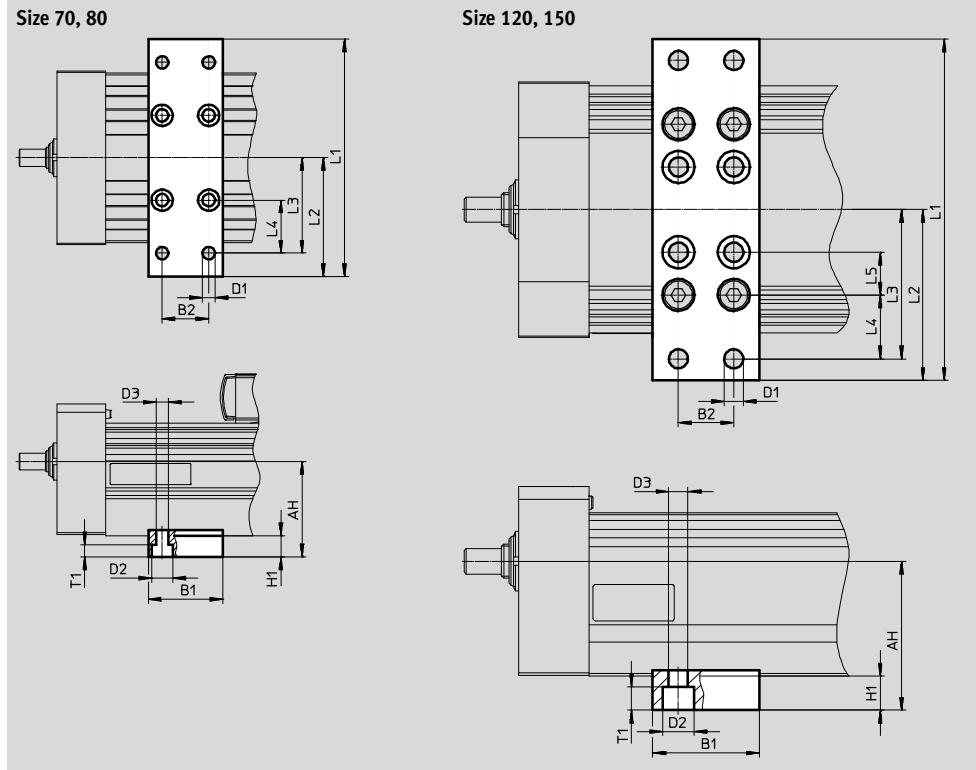
Accessories

Central support EAHF

Materials:

Anodised aluminium

RoHS-compliant



Dimensions and ordering data								
For size	AH	B1	B2	D1	D2	D3	H1	L1
70	38.5	35	22	5.8	10	5.8	10	102
80	45							112
120	70	50	26	9	15	9	16	160
150	88.5							200

For size	L2	L3	L4	L5	T1	Weight [g]	Part No.	Type
70	51	45	25	–	5.7	113	2349256	EAHF-L5-70-P
80	62	50		–		123	3535188	EAHF-L5-80-P
120	80	70	30	20	11	384	2410274	EAHF-L5-120-P
150	100	90	50	–		495	3535189	EAHF-L5-150-P

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Accessories

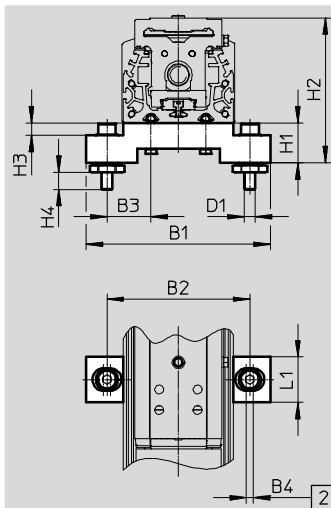
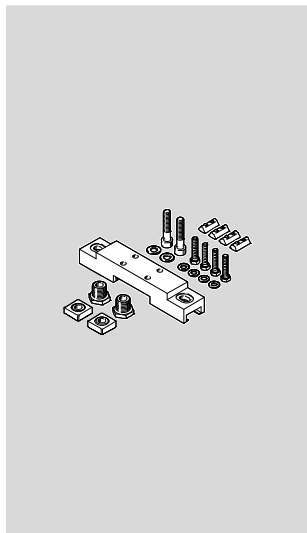
Adjusting kit EADC-E15

Materials:

EADC-E15-80: Wrought aluminium alloy

EADC-E15-185: Steel

RoHS-compliant



2 Width of hole

Dimensions and ordering data

For size	B1	B2	B3	B4	D1	H1
70	134	104	32	5	M8	29
80	134	104	32	5	M8	29
120	236	209	64.5	5	M8	29
150	236	209	64.5	5	M8	29

For size	H2	H3	H4	L1	Weight [g]	Part No.	Type
70	93	9	12.6	33	386	8047566	EADC-E15-80-E7
80	105.5	9	12.6	33	386	8047566	EADC-E15-80-E7
120	140.5	9	12.6	33	569	8047568	EADC-E15-185-E7
150	170.5	9	12.6	33	569	8047568	EADC-E15-185-E7

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Accessories

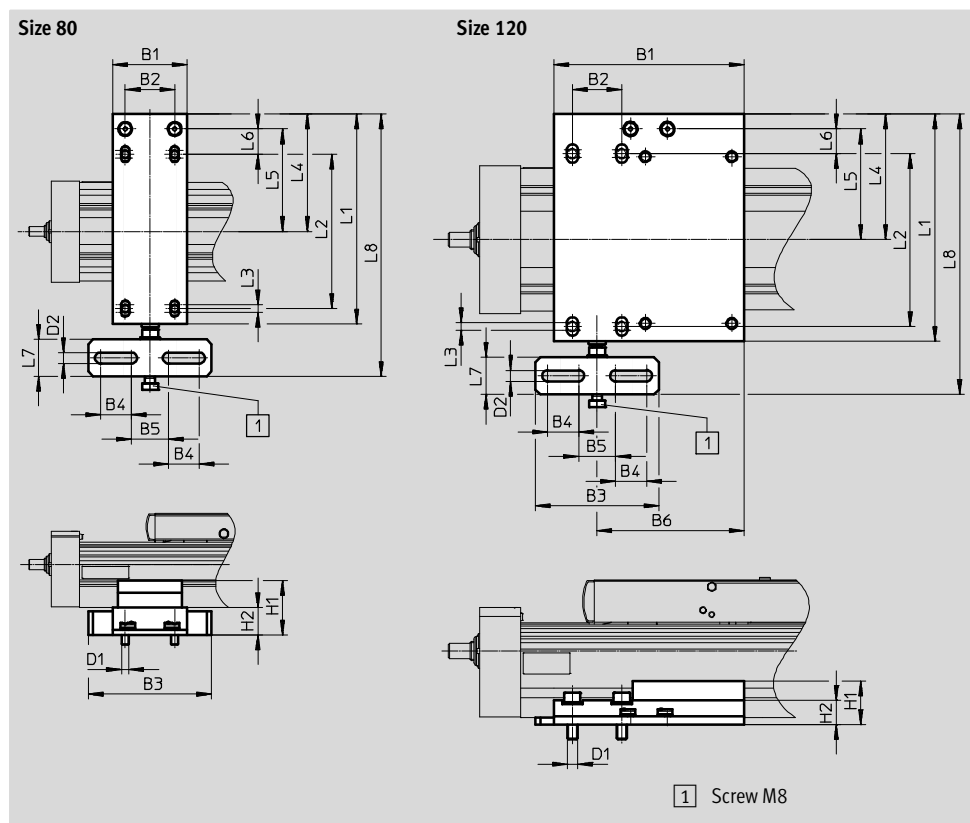
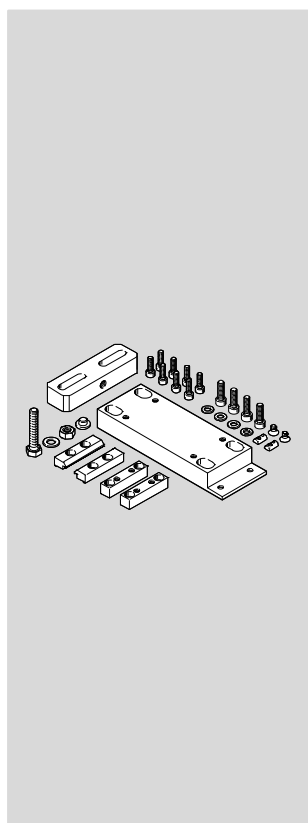
FESTO

Adjusting kit EADC-E16

Materials:

Wrought aluminium alloy

RoHS-compliant



Dimensions and ordering data												
For size	B1	B2	B3	B4	B5	B6	D1	D2	H1	H2	L1	L2
80	60	40	100	25	30	–	M6	9	44	22	170	125
120	154	40	100	25	30	119	M8	9	35.1	19.6	184	140

For size	L3	L4	L5	L6	L7	L8	Weight [g]	Part No.	Type
80	6	95	83	20.5	30	212.5	828	8047577	EADC-E16-80-E7
120	6	101.7	89.7	20	30	227	1134	8047578	EADC-E16-120-E7

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

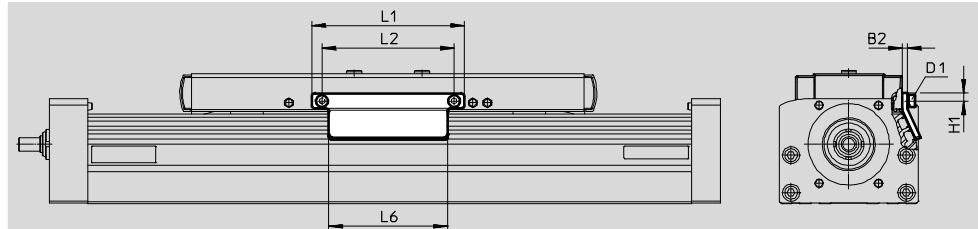
Accessories

Switch lug SF-EGC-1

Materials:

Galvanised steel

RoHS-compliant



Installation is possible on either side of the slide.

Dimensions and ordering data									
For size	B2	D1	H1	L1	L2	L6	Weight [g]	Part No.	Type
70	3	M4	4.65	70	56	50	50	558047	SF-EGC-1-70
80	3	M4	4.65	90	78	70	63	558048	SF-EGC-1-80
120	3	M5	8	170	140	170	147	558049	SF-EGC-1-120
150	3	M5	10	230	200	230	246	558051	SF-EGC-1-185

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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Accessories

Switch lug SF-EGC-2

For sensing via proximity sensor
SIEN-M8B or SIES-8M

Materials:

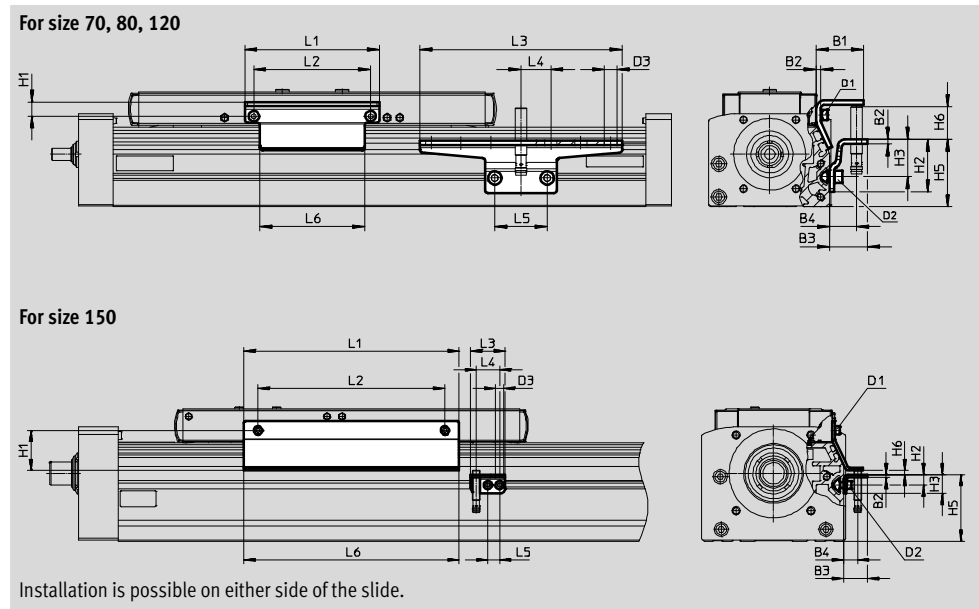
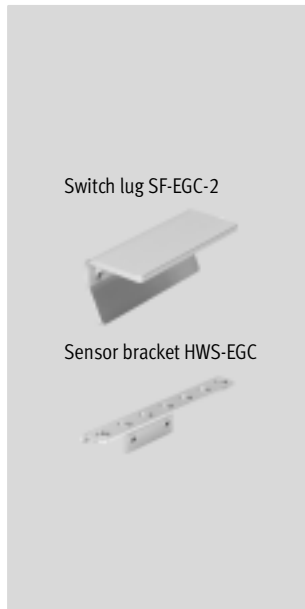
Galvanised steel
RoHS-compliant

Sensor bracket HWS-EGC

For proximity sensor SIEN-M8B

Materials:

Galvanised steel
RoHS-compliant



Dimensions and ordering data									
For size	B1	B2	B3	B4	D1	D2	D3 Ø	H1	H2
70	31.5	3	25.5	18	M4	M5	8.4	9.5	35
80	31.5	3	25.5	18	M4	M5	8.4	9.5	35
120	32	3	25.5	18	M5	M5	8.4	13.2	65
150	33	3	25.5	15	M5	M5	8.4	43	20

For size	H3	H5	H6 max.	L1	L2	L3	L4	L5	L6
70	25	45	13.5	70	56	135	20	35	50
80	25	45	23.5	90	78	135	20	35	70
120	55	75	24	170	140	215	20	35	170
150	11	71	4.5	230	200	37	25	12.5	230

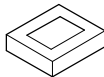
For size	Weight [g]	Part No.	Type
Switch lug			
70	100	558052	SF-EGC-2-70
80	130	558053	SF-EGC-2-80
120	277	558054	SF-EGC-2-120
150	390	558056	SF-EGC-2-185

For size	Weight [g]	Part No.	Type
Sensor bracket			
70	110	558057	HWS-EGC-M5
80	110	558057	HWS-EGC-M5
120	217	570365	HWS-EGC-M8-B
150	58	560517	HWS-EGC-M8KURZ

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

Accessories

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Ordering data					
	For size	Comments	Part No.	Type	PJ ¹⁾
Slot nut NST					
	70, 80	For mounting slot	150914	NST-5-M5	1
			8047843	NST-5-M5-10	10
			8047878	NST-5-M5-50	50
	120, 150	For mounting slot	150915	NST-8-M6	1
			8047868	NST-8-M6-10	10
			8047869	NST-8-M6-50	50
Centring pin ZBS/centring sleeve ZBH					
	70	For slide	150928	ZBS-5	10
	70, 80, 120, 150		150927	ZBH-9	
Slot cover ABP					
	70, 80	- For mounting slot - Every 0.5 m	151681	ABP-5	2
	120, 150		151682	ABP-8	
Slot cover ABP-S					
	70 ... 150	- For sensor slot - Every 0.5 m	563360	ABP-5-S1	2
Clip SMBK					
	70 ... 150	For sensor slot, for attaching the proximity sensor cables	534254	SMBK-8	10
Clamping component EADT					
	70, 80	Tool for retensioning the cover strip	8058451	EADT-S-L5-70	1
	120, 150		8058450	EADT-S-L5-120	

1) Packaging unit

Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

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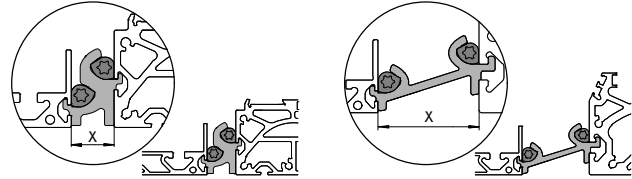
Accessories

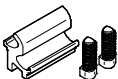
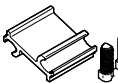
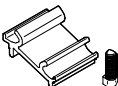
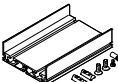
Mounting options between axis and support profile

Depending on the adapter kit, the spacing between the axis and the support profile is:
x = 20 mm or 50 mm

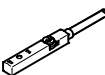
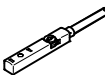
The support profile must be mounted using at least 2 adapter kits. For longer strokes, an adapter kit must be used every 500 mm.

Example



Ordering data					
	For size	Comments	Part No.	Type	PU ¹⁾
Adapter kit DHAM					
	80	• For mounting the support profile on the axis • Spacing between axis and profile is 20 mm	562241	DHAM-ME-N1-CL	1
	120, 150		562242	DHAM-ME-N2-CL	
	70, 80	• For mounting the support profile on the axis • Spacing between axis and profile is 50 mm	574560	DHAM-ME-N1-50-CL	
	120, 150		574561	DHAM-ME-N2-50-CL	
Support profile HMIA					
	70 ... 150	• For guiding an energy chain	539379	HMIA-E07-	1

1) Packaging unit quantity

Ordering data – Proximity sensor for T-slot, inductive					Technical data → Internet: sies	
	Type of mounting	Electrical connection	Switching output	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with the cylinder profile	Cable, 3-wire	PNP	7.5	551386	SIES-8M-PS-24V-K-7,5-OE
		Plug connector M8x1, 3-pin		0.3	551387	SIES-8M-PS-24V-K-0,3-M8D
		Cable, 3-wire	NPN	7.5	551396	SIES-8M-NS-24V-K-7,5-OE
		Plug connector M8x1, 3-pin		0.3	551397	SIES-8M-NS-24V-K-0,3-M8D
N/C contact						
	Insertable in the slot from above, flush with the cylinder profile	Cable, 3-wire	PNP	7.5	551391	SIES-8M-PO-24V-K-7,5-OE
		Plug connector M8x1, 3-pin		0.3	551392	SIES-8M-PO-24V-K-0,3-M8D
		Cable, 3-wire	NPN	7.5	551401	SIES-8M-NO-24V-K-7,5-OE
		Plug connector M8x1, 3-pin		0.3	551402	SIES-8M-NO-24V-K-0,3-M8D

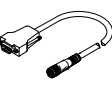
Spindle axes ELGA-BS-KF, with recirculating ball bearing guide

FESTO

Accessories

Ordering data – Proximity sensor M8 (round design), inductive					Technical data → Internet: sien	
	Electrical connection	LED	Switching output	Cable length [m]	Part No.	Type
N/O contact						
	Cable, 3-wire	■	PNP	2.5	150386	SIEN-M8B-PS-K-L
			NPN	2.5	150384	SIEN-M8B-NS-K-L
	Plug connector M8x1, 3-pin	■	PNP	–	150387	SIEN-M8B-PS-S-L
			NPN	–	150385	SIEN-M8B-NS-S-L
N/C contact						
	Cable, 3-wire	■	PNP	2.5	150390	SIEN-M8B-PO-K-L
			NPN	2.5	150388	SIEN-M8B-NO-K-L
	Plug connector M8x1, 3-pin	■	PNP	–	150391	SIEN-M8B-PO-S-L
			NPN	–	150389	SIEN-M8B-NO-S-L

Ordering data – Connecting cables					Technical data → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	159420	SIM-M8-3GD-2,5-PU
			2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3

Ordering data – Encoder cables for displacement encoder ELGA-...-M1/-M2					Technical data → Internet: nebm
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Displacement encoder ELGA-...-M1/-M2	Motor controller CMMP-AS	5	1599105	NEBM-M12G8-E-5-S1G9-V3
			10	1599106	NEBM-M12G8-E-10-S1G9-V3
			15	1599107	NEBM-M12G8-E-15-S1G9-V3
			X ¹⁾	1599108	NEBM-M12G8-E-...-S1G9-V3

1) Max. cable length 25 m.